



Milliken™

Sourcewell 

Awarded Contract

Contract # 061323-MAC

# MORE THAN CARPET

SCIENCE, TECHNOLOGY & INNOVATION

Milliken is a science based company, with a scientific goal: To maximize the potential of any technology or innovation we tackle. Our approach isn't simply to try and meet the expectations of the carpet world - but we're looking to fundamentally comprehend the underlying science of the products we bring to market. From there we can develop the optimal way to apply that knowledge to each application we work on, including carpet.



Chemical



Textile



Healthcare



Floor Covering



Performance Solutions

# COMMITTING TO NET ZERO FOR HUMANKIND

GOING BEYOND THE PLEDGE

Climate change had placed growing, daily pressure on communities, on companies, on countries, and on our planet. For the benefit of all humankind, the time to take meaningful action is now.

**As the first floor covering company to be validated across all science-based targets to achieve net-zero and the first 50 companies in the world to have verified science-based net-zero targets, join us on the journey.**

# MOISTURE MANAGEMENT

THE INDUSTRY LEADING  
MOISTURE SOLUTION

Our WellBAC® open-cell cushion backing allows the floor to breathe and moisture to evaporate between our modular tiles. The cost of floor prep can make an unexpected impact on your project but we engineered flooring systems to avoid costly moisture mitigation saving you time and money.

Even if you're combining resilient flooring with modular carpet tiles, Milliken offers cost effective, fully warranted, no limit solutions that do NOT require moisture testing.

# WELLBAC® CUSHION BACKING

F O R M A X I M U M U N D E R F O O T C O M F O R T

You will take approximately one million steps per year, based on 4,000 steps per day, 250 working days per year.

Research shows that carpet with attached cushion reduces the impact force on the joints, generated from walking, by at least 55% and decreases muscle strain while standing by up to 24% versus hardback products.

Milliken's innovative open cell cushion is made from the type of foam used in most athletic shoe insoles, and provides the best combination of durability and cushioning. It offers superior protection against wear and tear. Unlike closed cell cushion, this type of carpet backing 're-inflates' after compression, protecting carpet fibers for longer than any other type of carpet backing.

# ACOUSTICS

BECAUSE QUIETER SPACES LEAD TO  
HAPPIER, MORE PRODUCTIVE EMPLOYEES

Art, backed by science. Milliken delivers the quietest hard and soft flooring solutions in the industry.

Milliken WellBAC<sup>®</sup> cushion backed carpet tiles absorb 50% more noise than hardback carpet, making it the best choice for your space - so much so that we use WellBAC<sup>®</sup> cushion backing on all of our carpet tile products, as standard.

With the popularity of luxury vinyl tiles and other smooth flooring surfaces, this can be a significant challenge for designers since hard surfaces are noisy and do not absorb sound. That's why FlexForm Sound<sup>™</sup> LVT is a game-changer. FlexForm Sound<sup>™</sup> LVT is 50% quieter than other LVT products currently on the market.

# ERGONOMICS

## E L E M E N T S I N B A L A N C E

Ergonomics is more than your desk and chair or your posture. In fact, something generally overlooked in ergonomic conversations plays a huge role in the ergonomics of a space - *the floor*.

There is a distinct lack of value assigned to the potential for ergonomic benefit offered by well-chosen floor. Consider this in the work environment, where sit-to-stand desks are increasingly popular. Our cushion-back carpet can reduce levels of tibial shock by up to 20% compared to a hard floor.

In an education setting, our cushion-backed carpet can help reduce muscle fatigue by 24% over hard-backed product and absorb 50% more sound, giving students and teachers more peace of mind.

# SUSTAINABILITY

C O R E T O O U R C U L T U R E

At Milliken, we hold ourselves accountable to the highest ethical standards, we derive our greatest satisfaction from creating innovations that help solve the worlds' problems at a human level - adding value to people's lives, improving health and safety, and making this world sustainable.

Our M/PACT Carbon Neutral program is just one of the ways we're committed to making a positive impact on our world. Our flooring products are carbon neutral everywhere in the world. But it won't stop there.

It takes humans to protect humanity.





*Carpet*

# Arctic Survey



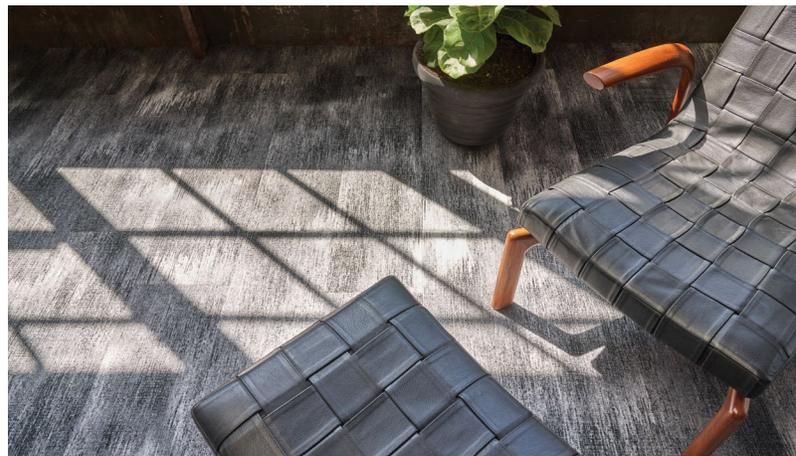
*The Arctic Survey collection offers a series of bold textures inspired by the movement, structures, and evolving forms of ice in the Arctic. Three patterns vary in movement and scale, formed by varying depths of an all loop, solution dyed construction. The result is a new and elegant visual landscape for the floor.*



# Change Agent



*Change Agent is influenced by the process of metal encountering a catalyst and being driven to radically change. Examine evolving perspectives with two patterns, Magnetic Field and Brushed Metal, offered in a selection of 16 affected colors. Whether it be science, magic, or a bit of both, Change Agent modular carpet expresses the beauty found within extensive transformation.*



# City Proper



*City Proper brings a striking balance of sharp geometry from city wayfinding with subtle textures reminiscent of the decaying edges of street corners and asphalt transitions. Three patterns—EC1, Design Quarter, and Underground—offer a range of scale that allows each design to stand alone or work easily in coordination with other patterns in the collection.*



# Coastline



*The Coastline collection is printed on ECONYL® yarn, which is made from reclaimed fishing nets, carpets and nylon waste otherwise destined for our landfills and oceans. This recycled nylon has the same characteristics as nylon made from virgin raw material. Creating beautiful carpet using innovative science is at the core of our M/PACT™ carbon neutral program.*



# Color Field



*Inspired by the large swaths of color represented in the abstract expressionism style of 'color field' painting, Color Field explores the details created when the distinction between subject and background are eliminated. The collection offers 64 colors in 25cm x 1m planks to create a quiet floor plane or allow punctuations of color with vibrant hues.*



## *Color Field Patina*



*Oxidized metals, sun-bleached woods, worn concrete, and etched stone inspired the coloration and layered appearance of Patina. This natural extension of the original Color Field collection provides 32 new colors in 25cm x 1m planks. With its distinctive pattern, Patina celebrates the layers of age and wear as discovered in larger, more dynamic sections of color.*



## Color Thesis – Artwork



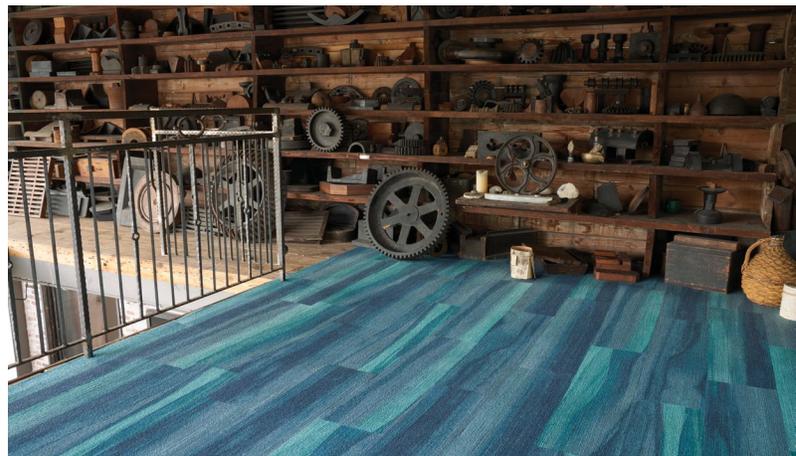
*Color Thesis features two patterns within one corresponding color story. This vibrant pattern offers 1m x 1m tiles and plank options in 50cm x 1m and 25cm x 1m planks. With Milliken's proprietary PrintWorks™ dye technology, choose from 14 colors and watch as floorscapes surpass expectations as they begin to mirror the exclusivity of an original work of art.*



## Color Thesis – Details



*Just as individual pigments vary in tone and hue, Details showcases unique variations within each tile. These variations allow for an increased visual appeal rich in movement and distinctive in design. This vibrant 25cm x 1m plank comes in 16 colors allowing you to create a floorscape with dynamic color.*



# Comfortable Concrete



*Embrace the raw, urban vibe of the concrete jungle. Let the energy of the street take you in any direction. With Comfortable Concrete, you can blend eight warm or cool neutrals with eight colors ranging from rich and vibrant to soft and muted. The variations in pattern and color play with the concept of sidewalks and patios, pathways and placemaking.*



## Consequence 2.0



*Any single piece of a bird's nest is weak. But together, they form a constellation of tiny junctures that, as one, can withstand the strongest winds and the heaviest rain. Consequence 2.0 builds upon a multitude of simple lines to form a design that is synaptic and yet structural, fractal and yet strong. These four patterns are available in 50cm and 1m tiles and 24 colors.*



# Counterculture



*Introducing Counterculture, a vigorous new collection that unapologetically pushes the boundaries of style and function. Counterculture offers a dynamic stance paired with wide-ranging color and pattern flexibility. Discover new depths of form and contrast by delicately flowing from one texture to the next, creating an eloquent range of movement.*



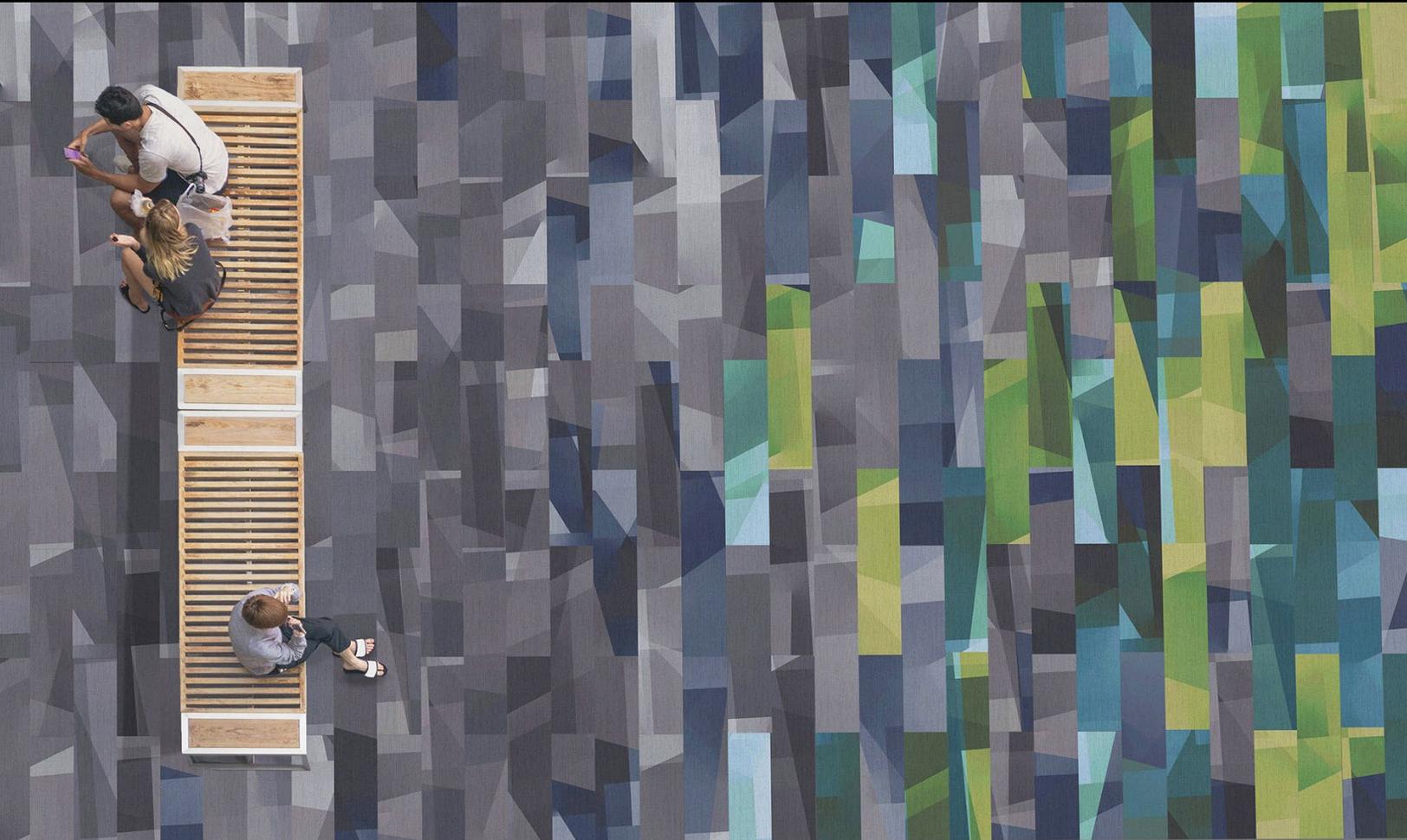
# Dissident & Fringe



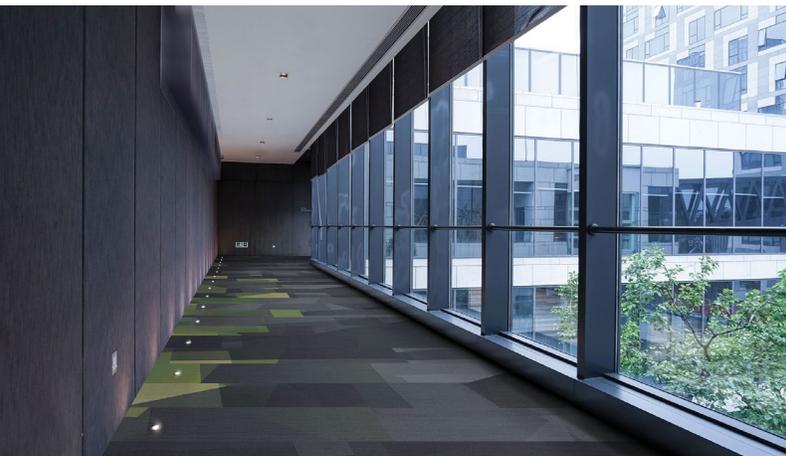
*Dissident and Fringe explore layers of texture created from color and construction offering a balance of organic and architectural pattern options for the floor. With a shared color palette influenced by materials such as stone and concrete, these two designs evolve the aesthetic for textural modular carpet. Available in 50cm x 50m tiles.*



# Edge Lit



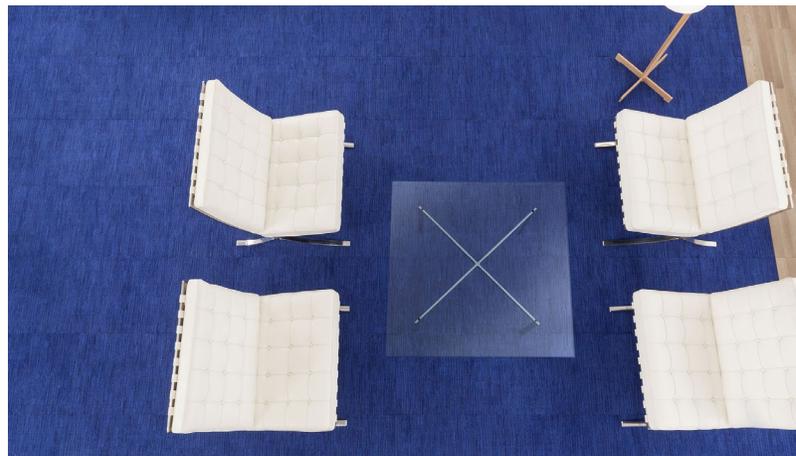
*Whether a prism transforming sunlight into a splendid rush of color or a black light exposing points of the spectrum that we cannot perceive on our own, light transforms spaces and designates energy. A new carpet collection offered in 12 radiant colors from rich neutrals to bold brights available in 25 cm x 1 m planks, 1 m x 1 m tiles and a modular inset rug, Edge Lit delves into the astounding nature of light.*



# Elevation



*Every drop moves in full unison until the power of many is greater than one. Each splash and trickle enabling the power to create. Shapes emerge and patterns form as our perspective sees the space before us change from one of everyday object to one of natural awe. Available in tiles and planks.*



# Encryption



*Available in two scales and a wide range of colors from muted to vivid, Encryption is equally at home in large, open areas or a small, focused setting. The two patterns – Linear Code and Block Code – may be used alone or together, in a random or more structured arrangement. The modular plank format increases your creative options and extends the sense of space.*



# Formwork



*Offering understated simplicity and texture in a sophisticated palette, Formwork provides a practical and timeless coordination to our product portfolio. The functional modular tile provides a full range of solutions. It can be used as a modern, full-field solid, define circulation or act as a transition between patterns.*



# Free Flow



*Free Flow expresses a uniquely artful perspective inspired by the natural details around us. What started as a study of inherent matter has grown to form an abundant collection of 20 reimagined patterns offered in 12 different colors. All patterns are available in 50cm x 50cm squares as well as 25cm x 1m planks.*



# Ghost Artist



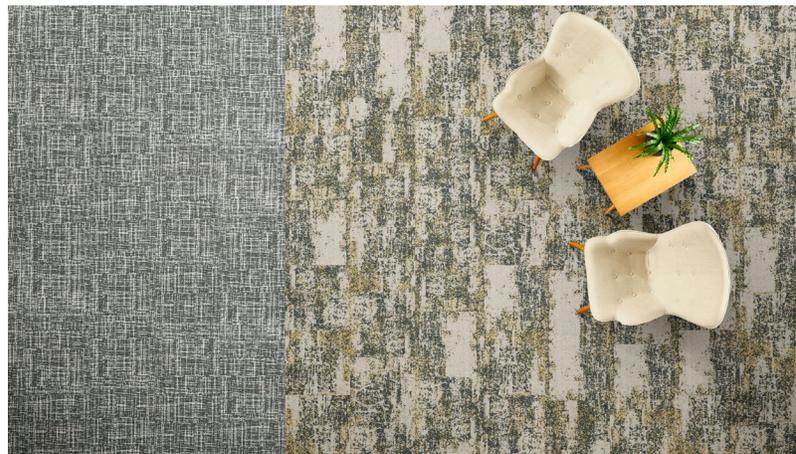
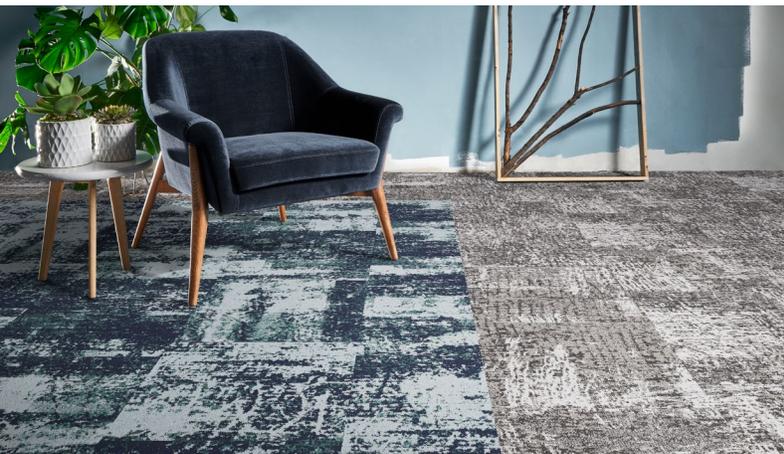
*They work with glass and steel and concrete. Their canvas is the cityspace. They are the ghost artists. Unsung and uncredited, their contributions nonetheless lend impact to the architectural designs we admire everyday. These simple yet striking details are the inspiration for Ghost Artist.*



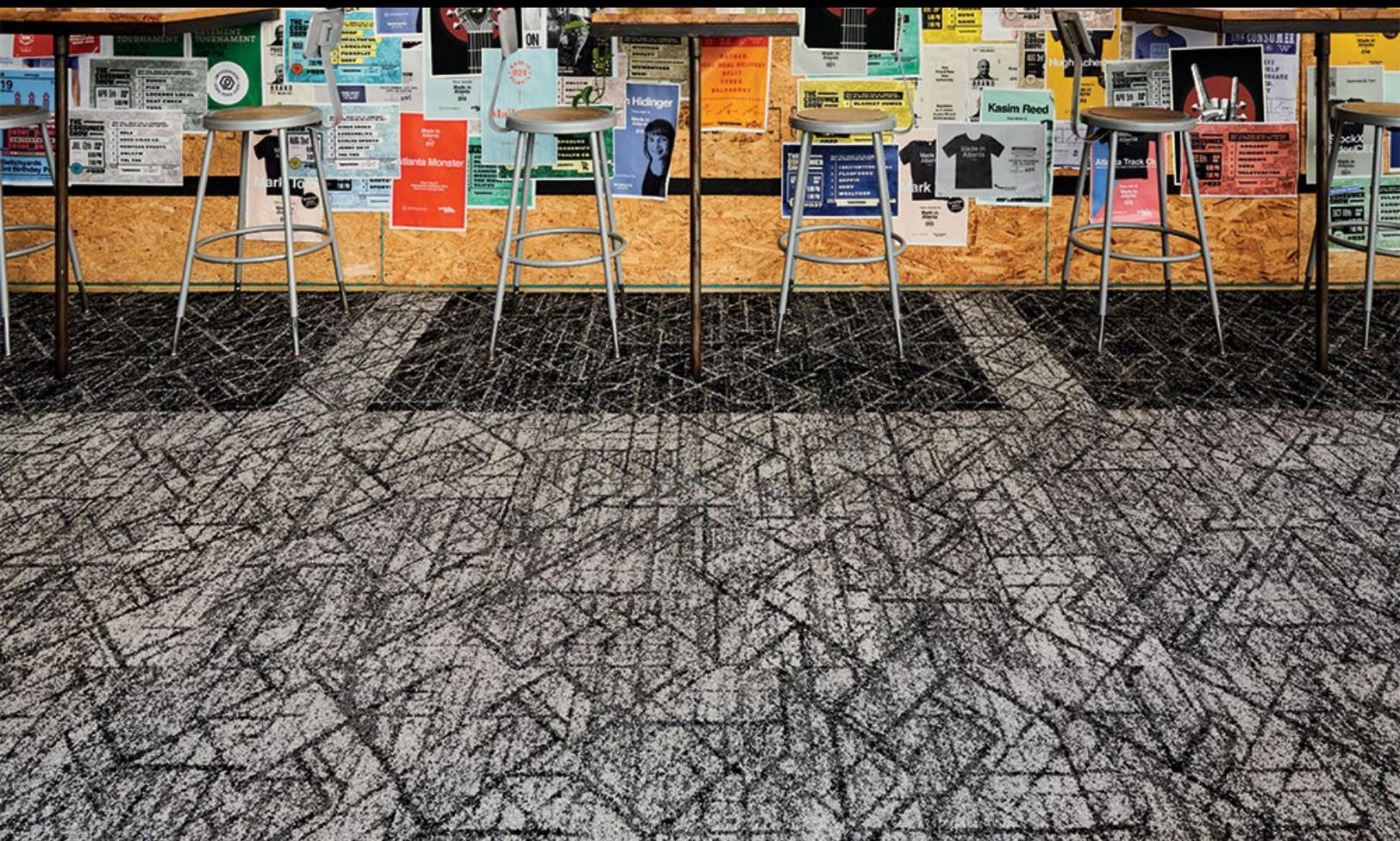
# Grain + Bias



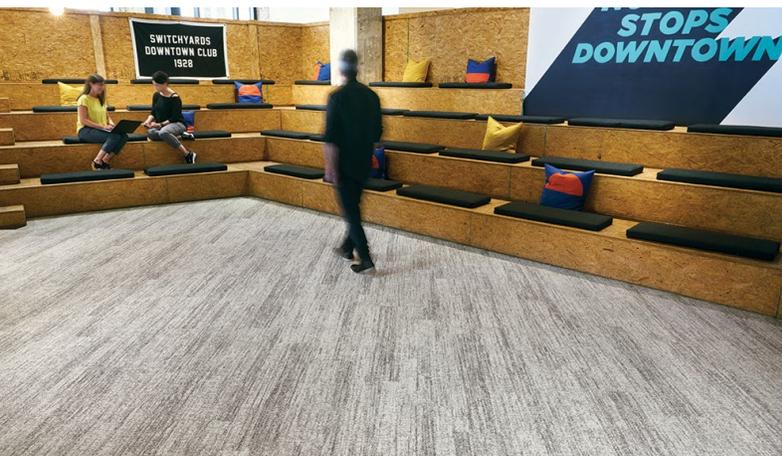
*Grain + Bias redefines practical comfort in modern workspaces while still paying homage to the nostalgic comforts we hold dear. Inspired by the familiarity of home, the solace found in handcrafted art, and the beautiful imperfections of the reverse side of embroidery work, this collection melds these ideals into one functional approachable design perspective.*



# Heavy Meta



*Experiment with 2 reformed patterns, Alloy and Foundry, offered in a selection of 14 malleable colors, contrasting in tone and polished in design. And, with a brilliantly high-luster yarn welded in to each tile, watch as designs innately mirror the same sheen of this unique material. With Heavy Meta, become activated with an unconventional method of transformation.*



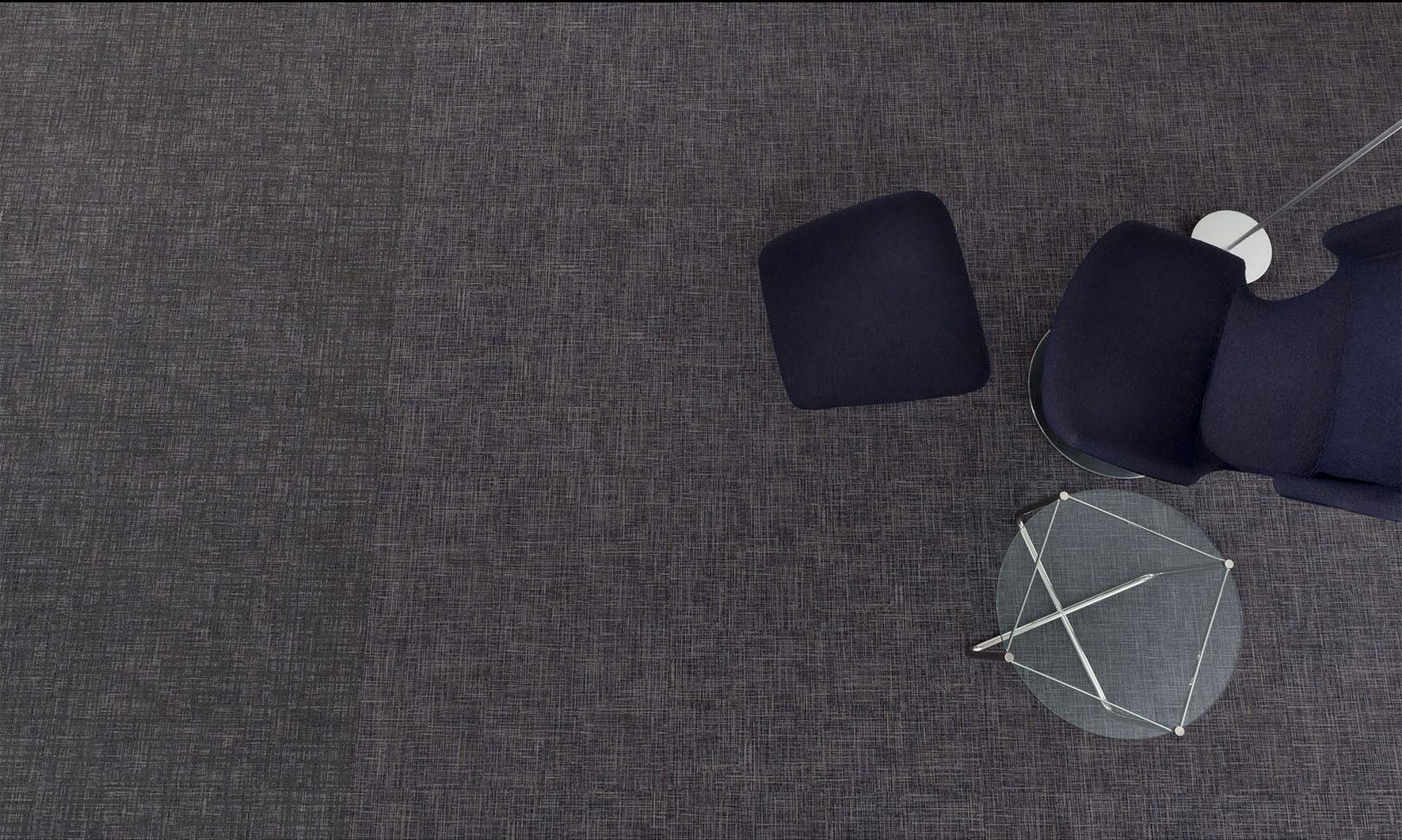
# Journal



*We are captivated by the intersection of line, flow of sketch, and interlace of lettering discovered in the sharing of different sketchbooks and journals. The three patterns in the Journal collection — Freehand, Inscription, and Line By Line — provide the opportunity to express a bold statement on the floor or have it lie quietly.*



# Landmark



*An adherence to fundamental principles and a strong, solid foundation are often the signature of enduring creations of art and architecture. This persevering devotion to a craft reminds us of the beauty and potential of simplicity. Landmark interprets these ancient axioms into an ensemble that celebrates the fundamentals of modern structure with celebration of the past.*



# Lapidus



*Twenty color families with coordinated transition tiles bridge layers of pattern for design fluidity across the floor. Transition tiles artistically connect colors to define spaces and soften intersections. Combine kit components for seamless undulations of pattern and color, or use individually for subtlety. Available in 1m x 1m squares and 25cm x 1m planks*



# Latitude



*Latitude offers 32 colors; 16 neutrals and 16 companion accents. Each accent includes the neutral coordinate color as part of the design. Use this coordination to create a floor as shown on page 3, or allow your favorite accent to make a statement on its own.*



# Laylines



*Enhance floorscapes with seamless transitions to easily flow between brights and neutrals. Laylines features 6 anchoring neutrals, each with 2 bright transitions options. Select your favorite bright, or to infuse even more pigment, select both bright options for a rich gradient expression.*



# Lination



*The Lination Collection creates unique shapes through a combination of broad color gradations and disciplined geometry. Four patterns feature refined lines that form precise iterations of the isosceles triangle or meander slightly as they take shape.*



# Linen 2.0



*A currency in ancient Egypt. A flax thread defining a straight line. Appreciated for its exceptional coolness and freshness as apparel in hot climates, classic linen has earned a sense of sophisticated simplicity throughout its history. Dimension created from subtlety. Classic, sophisticated, the linen-inspired pattern proves once again, there is more to it than first meets the eye.*



# Live Circuit



*Boldly charged with power, this is Live Circuit. With two divergent patterns available in 18 hue selections ranging from subtle neutrals to vivid colors, Live Circuit embodies the uniquely electric charge of our world. And, to generate even more power, select one of six color jolts to infuse your floorscape into a pivotal force.*



# Loudspeaker



*The Loudspeaker printed collection was created to pair with select solution dyed coordinates from our Powerlines Quick Ship portfolio. By integrating both products, you can define spaces with added design flexibility. And since all products ship within 3 weeks, you get the benefit of beauty and speed combined.*



# Low Country



*Offering 5 fresh patterns, 16 intrinsic colors, and 4 soothing neutrals, with Low Country, you can now bring nature's workday in to your own environment. Equally stunning styled separately or creatively paired together, Low Country tiles were designed to emulate the same organic transition of the sea greeting the sand.*



# Lyceum



*Like the original Lyceum in ancient Athens, the two patterns in the Lyceum Collection allow for foundation building and provide individual control to create a new experience through made-to-order coloration. This robust, severe-rated modular carpet consists of two patterns that capture the simplicity of movement through a balance of organic layers. Plato becomes the foundation with a line of 16 neutrals and 36 bright accent colors for selected placement. Add made-to-order coloration to get Aristotle!*



# Major Frequency: One



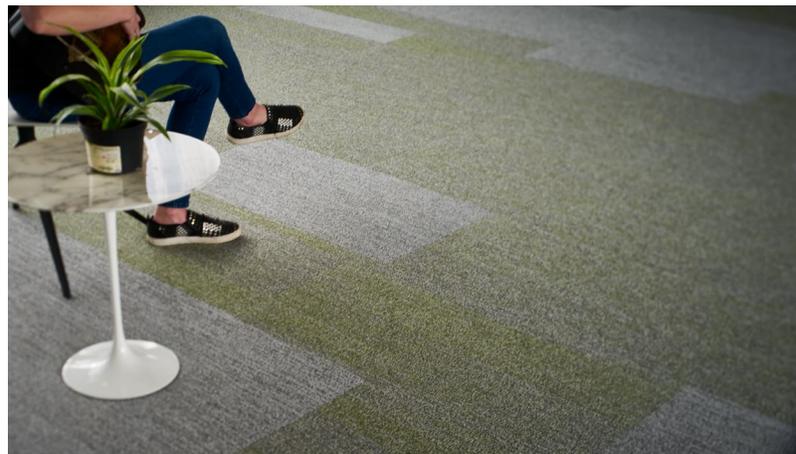
*Sound can beckon to the core of our emotions. What begins as a singular wave can multiply and curiously sync together, eventually inciting a poignant experience within each of us. Through two organic patterns expressed in 17 unhindered color options, this collection explores the possibilities that exist within raw and unencumbered cymatics.*



# Major Frequency: Two



*Introducing Major Frequency: Two, two symbiotic patterns available in 12 enriched colors. This collection explores the dynamic relationship between monochrome and color, while also discovering the visual effects of applied gradations. Offered in two sizes, 25cm x 1m and 50cm x 1m, discover the depths of your originality with Major Frequency: Two.*



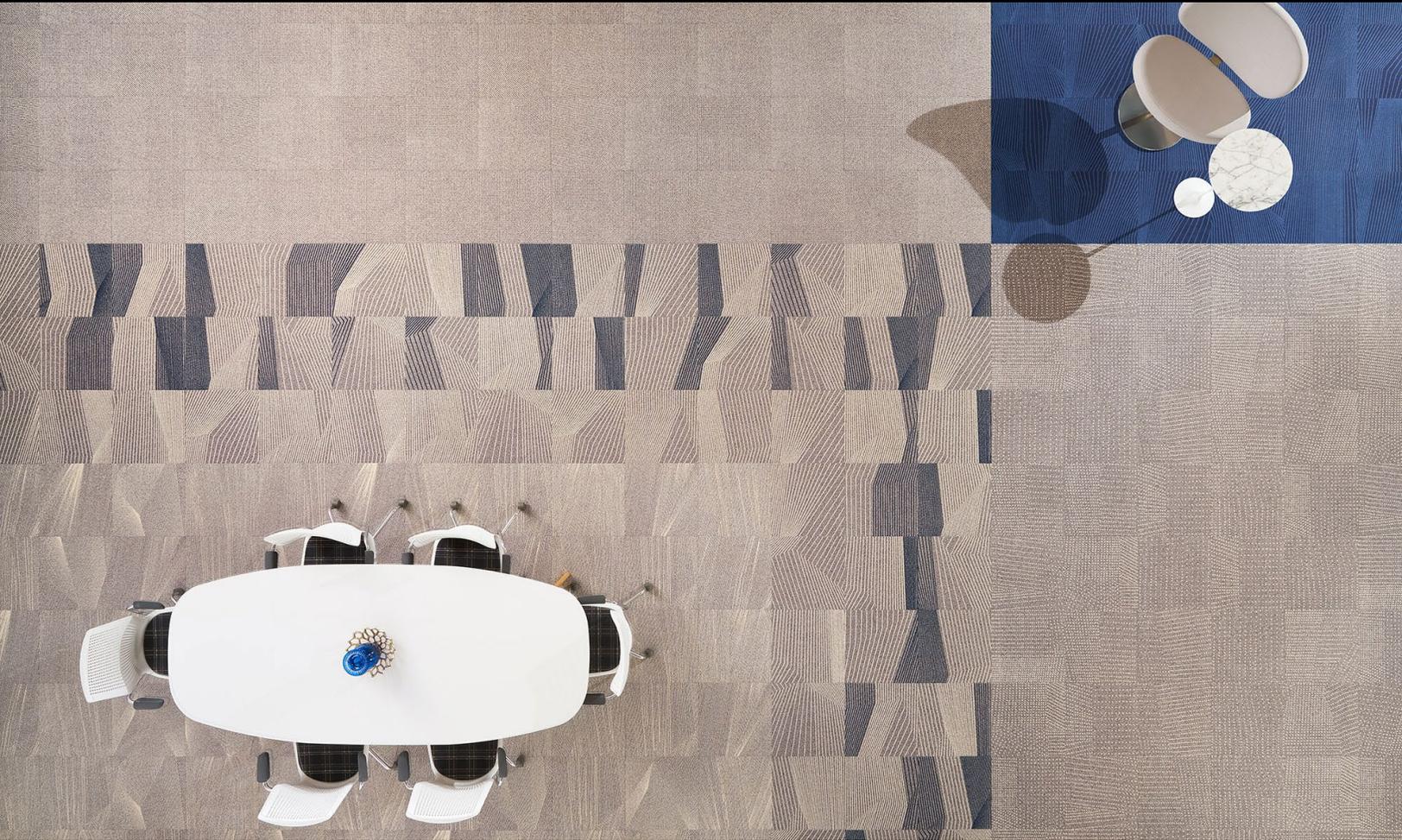
## Major Frequency: Three



*Introducing Major Frequency: Three, the latest installment of the inspired Major Frequency series. Featuring three emphatic patterns, Unison, Impromptu and Counterbalance, this round of expression discovers an authentic flow of colors in a free and unstructured environment.*



# Moraine



*Four patterns offer a range of geometric abstractions and density of line to create new planes and textures for the floor. Each pattern is offered in 18 standard colors. The 12 neutrals in these standard colors can be easily enhanced with one of eight accents.*



# Motionscape



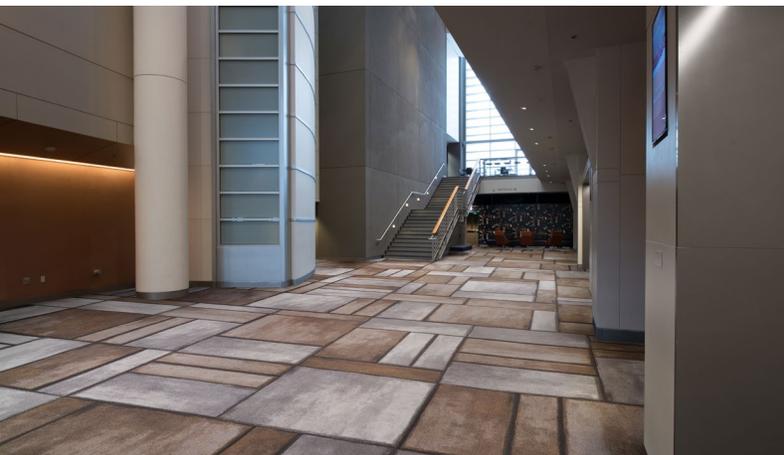
*With 3 gradually progressive patterns offered in a total of 24 unique palette options, the intensity is entirely up to you. Select the discreetness of Movement, the fluidity of Rapid, or the vibrancy of Rush. Choose your look and feel using neutrals, subtle blends, or concentrated accents. Customize with one of 8 varying color groups to create an energetic and brilliantly exclusive space.*



# Multiform



*MultiForm is a complete design solution that captures the creativity inherent in color. A revolutionary carpet tile collection, it inspires amazing floorscapes while making it easy for designers to create their vision. Inspired by color. Imagined by an artist. Created for designers.*



# Naturally Drawn



*While Hand Sketch Transition is coordinated for smooth gradients between Hand Sketched colors, Drawing In Ink and Watercolor Lesson are also designed to easily coordinate with the Hand Sketched colorline while creating dramatically different visual effects. Use the full kit of parts in different areas of a project to define spaces while maintaining tight coordination throughout.*



# Nordic Stories



*Nordic Stories is inspired by the textural landscape, geological extremes, folklore and modern culture of the Northern Hemisphere. Muted natural tones, black volcanic rock, deep blue lakes, rich golden moss, graphic landforms and bold architecture.*



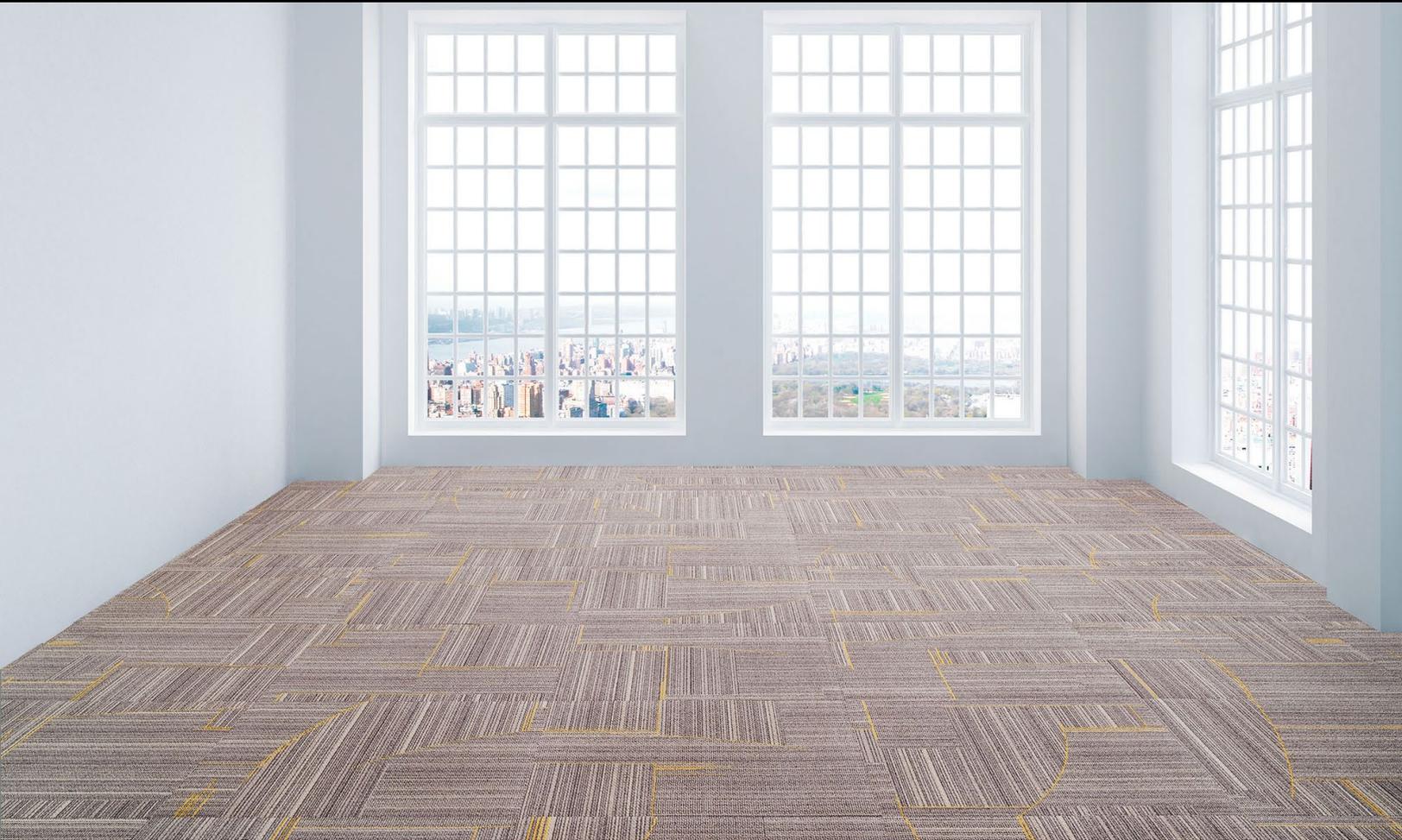
# Out Of The Shadows



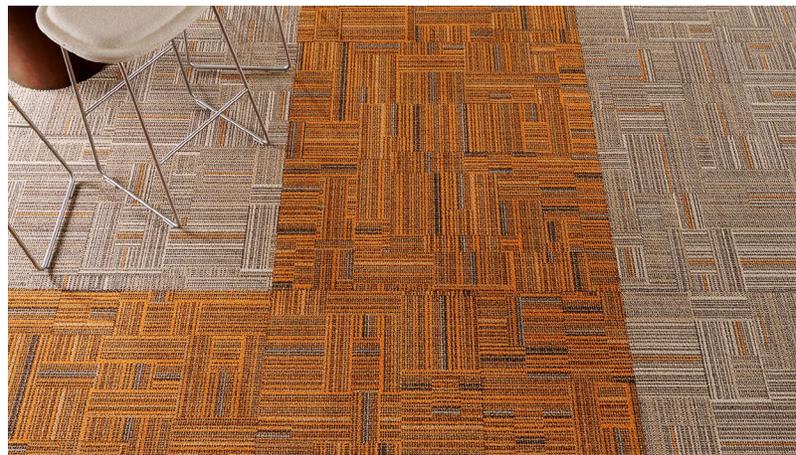
*In the space of a moment's reflection, one has the chance to see below the surface—to discover new depths, untold stories, and underlying inflections. Out of the Shadows gives us a chance to reflect, to look more closely—if just for a second—and see the once-hidden stories rise from their depths.*



# Remix Remastered



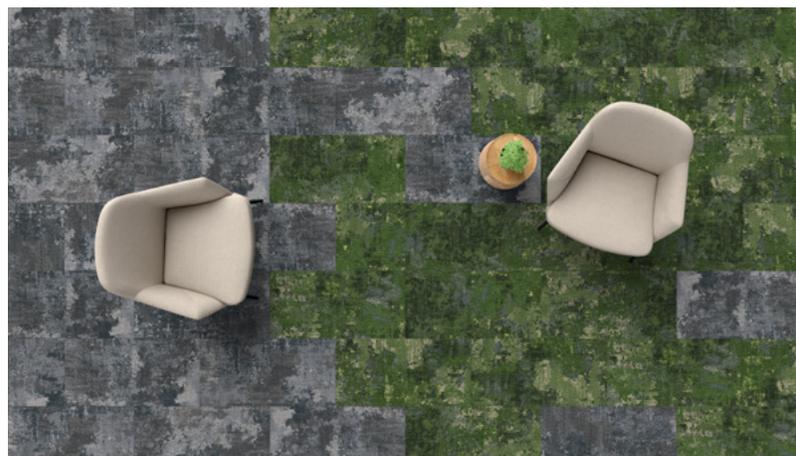
*Welcome to Remix Remastered, our new collection with a modern spin. Smoothly synthesized with 4 patterns and 24 fresh colors, Remix Remastered makes it easy for you to create your own chart-topping single. But don't stop there — inject it with one of our 12 exclusive vibes to lay down a track that's uniquely yours. Electrify yours now.*



# Revelation



*Discover time-worn luxury that engages the senses. Three patterns with 16 colors and a mix of yarns and lusters. A look inspired by antiquity with rich textures, patinas, and layered colors that reveal vibrant jewel tones.*



# Scattergraph



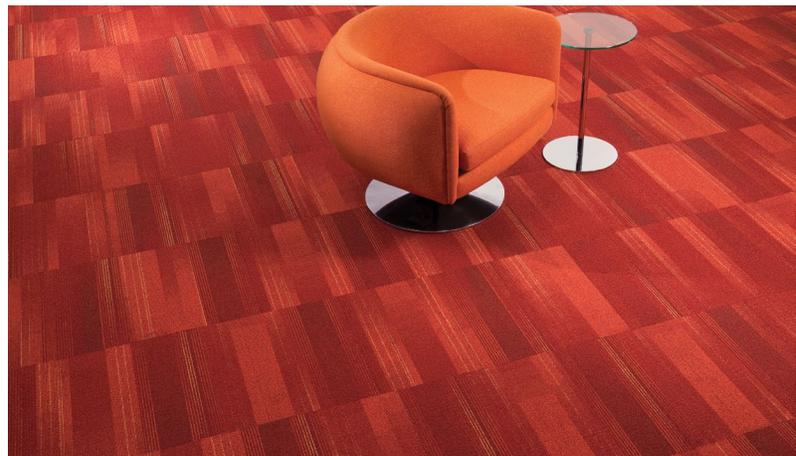
*Scattergraph provides an organic coordinate, where threads of light and shade create a dappled tonal pattern. Its soft, organic nature works beautifully in a range of color options.*



# Southern Analog



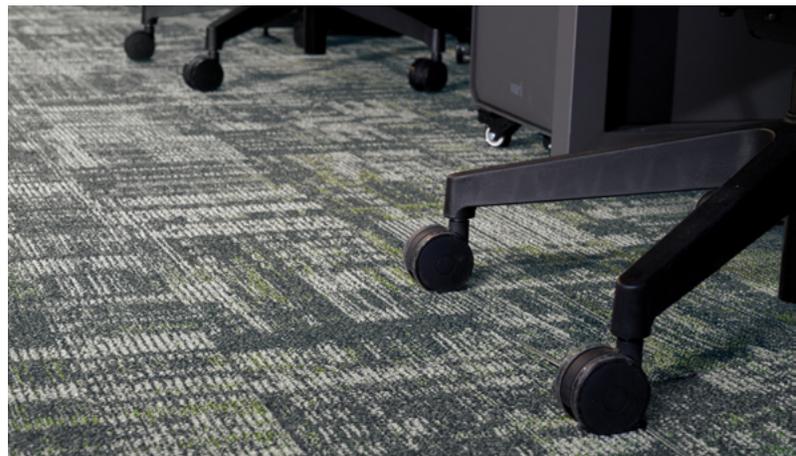
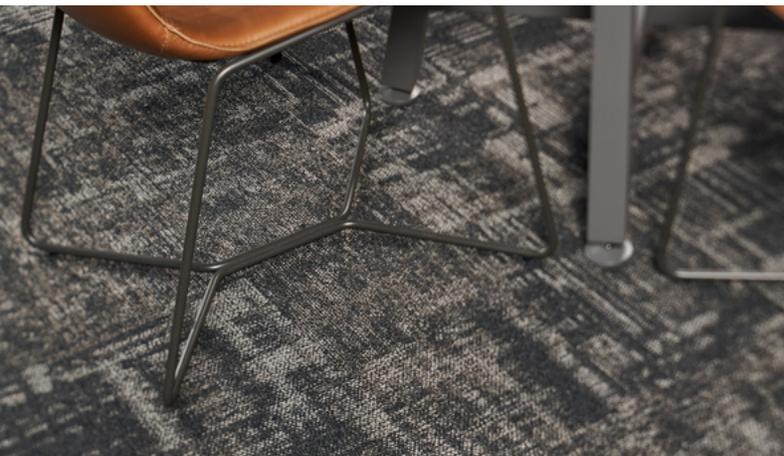
*Unlike the unpredictable lo-fi cameras used to inspire it, the Southern Analog collection always delivers worthwhile results. Variegated linear elements create a dreamlike impression of motion. Rhythmic installations take it further still, to provide vistas yet to be conquered.*



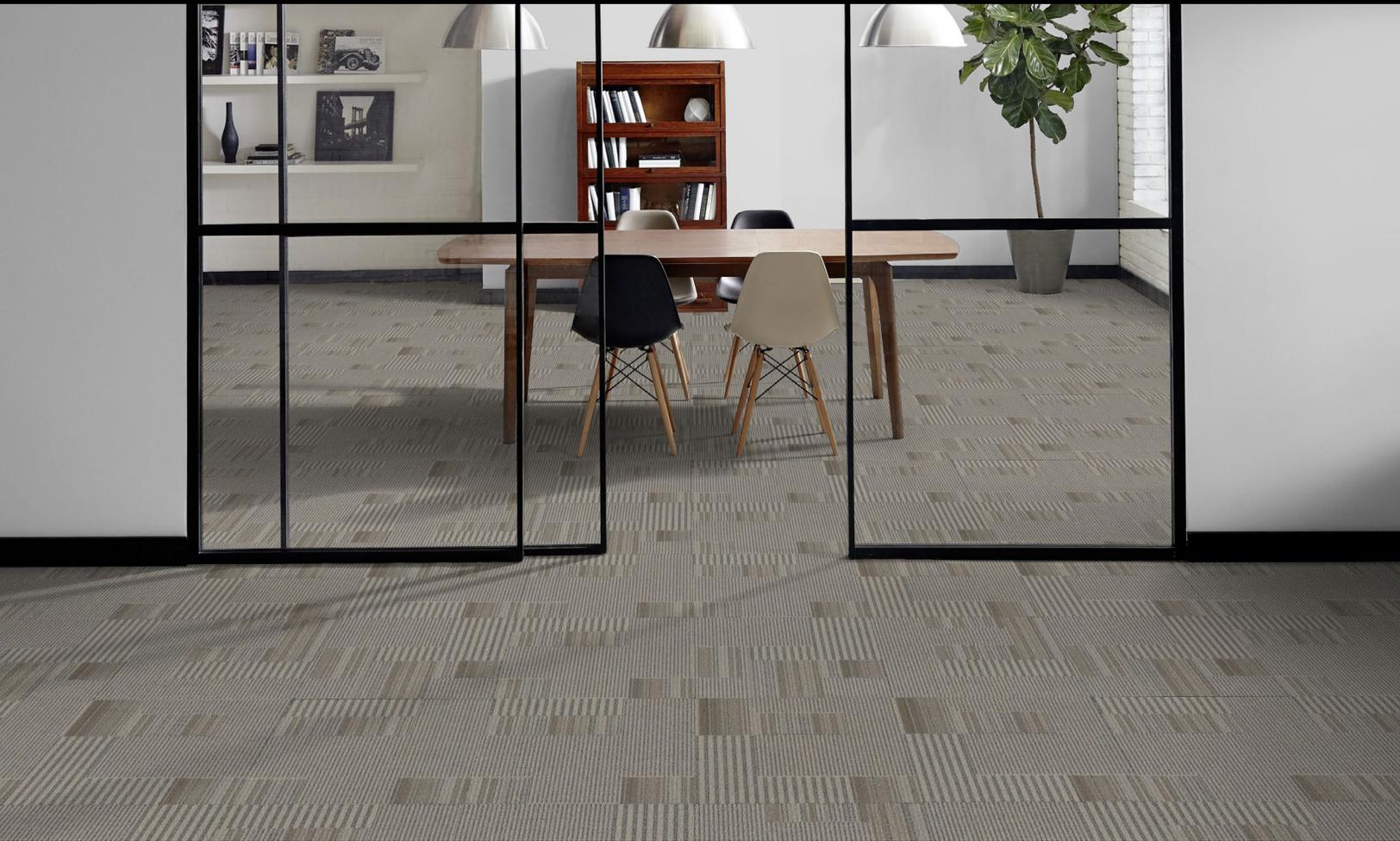
# Stereovision



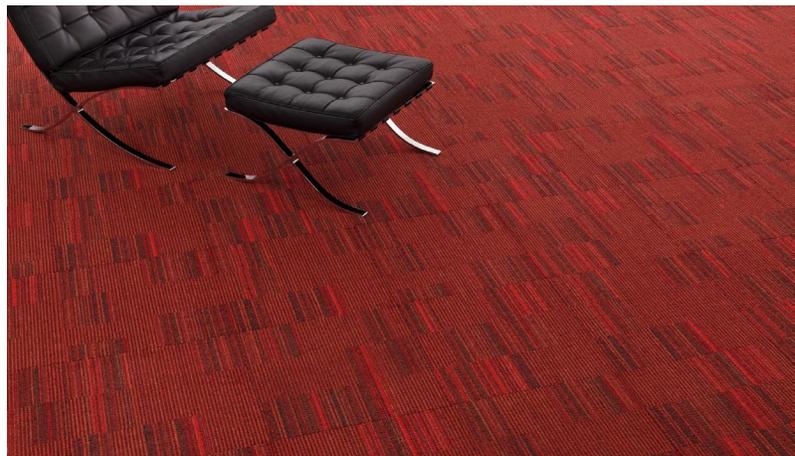
*Construct a visual masterpiece with Stereovision. With a mix of matte and metallic yarns, the perception and play between color, texture and luster defines our experience bringing everything into focus on the floor plane. An abstract interpretation of stereoscopic art, this collection fuses modern design motifs with playful surrealism.*



# *Straight Talk 2.0*



*Conversation on the surface can seem disorganized. Voices rise and fall. Focus and patterns emerge, organization kicks-in, logic reigns. You see how man uses the rhythm to make a connection. Straight lines. Right angles. New thoughts mixed with foundational ideas. Order out of chaos.*



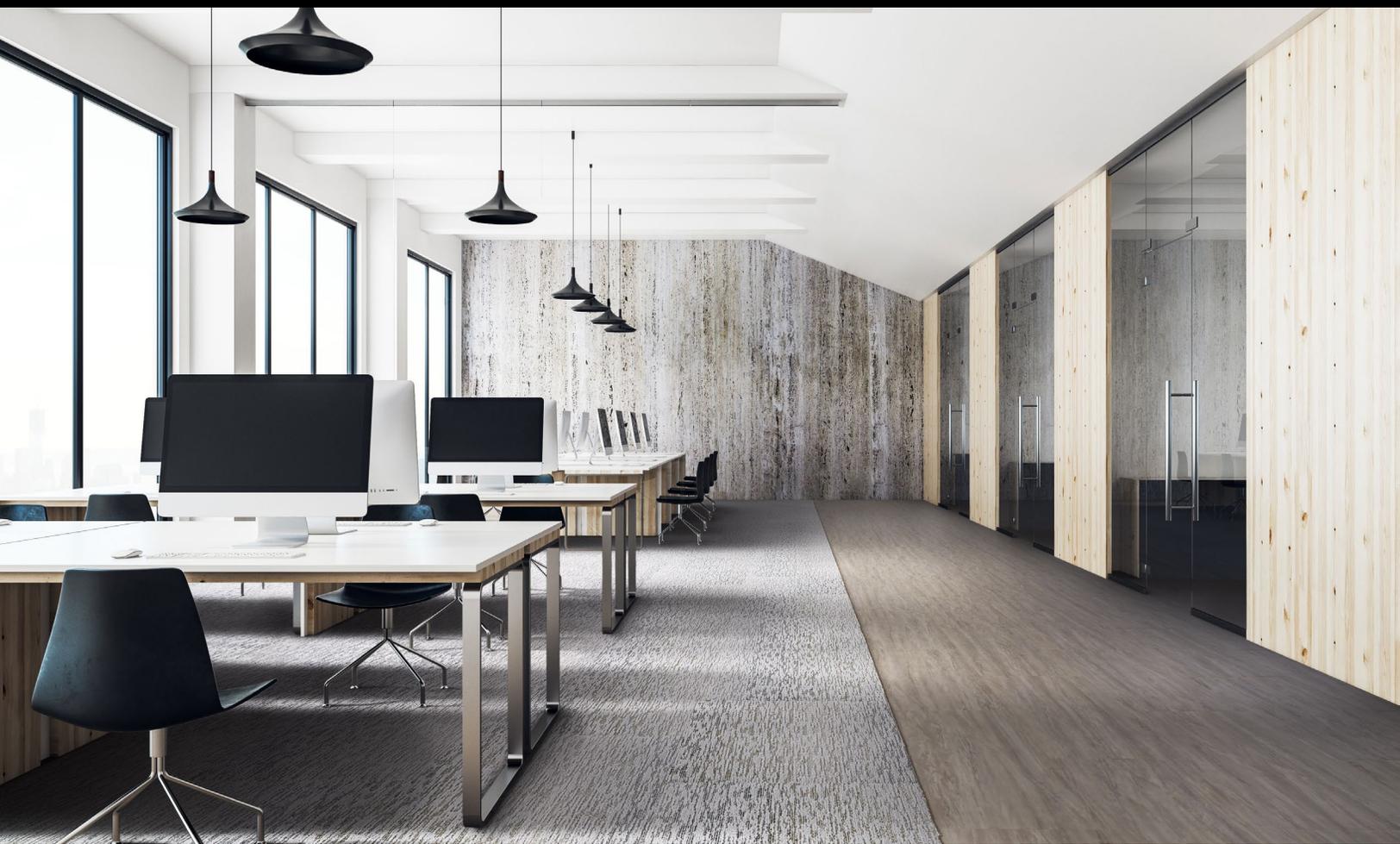
# Surface Study



*Three approaches of surface transformation are explored in this collection: Burned, Washed, Distressed. Each inspires an intentional balance of texture and irregularity to offer a floor plane that lies quietly or makes a statement.*



# Textured Sky



*At any given moment the sky flows with a multitude of moving shapes, textures and immense depth. From passing white clouds, to thunderous showers, to a hazy morning sunrise – this bold imagery is both awe-inspiring and captivating. Inspired by these upward masterpieces, Textured Sky brings an organic atmosphere inside. 20 colors are available in 50cm x 50cm squares and 25cm x 1m planks.*



# The Lowdown



*Inspired by secret messages and international spies in the 1960's, The Lowdown collection has a retro-modern look with dozens of color variations. Choose from 3 neutrals and 15 colors. Add intrigue by infusing neutrals with colors to create up to 45 variations.*



# The O Collection



*The O Collection is a carpet that allows you to reconfigure your floorscapes as your needs change. Now you can use carpet to create distinct spaces for individual workers without building physical barriers. Or you can use the design elements to bring people together for collaboration. It's a collection for today and forever.*



# Whale Song



*The Whale Song collection brings four new highly textured patterns were inspired by the sound patterns created by whale communications as well as the environment in which these songs are sung. Stretched and elongated or pixelated to bring greater definition, each pattern offers its own perspective to the floor, and works well with additional products in the Milliken portfolio.*





*LVT*

# All Together Now



*With our new LVT collection, you can select the product that best fits your project needs — in terms of color, size, and pattern — without ever compromising style. Available in 14 colors and two sizes, Long and Extra Long, this product has a no glue, one-step install with an attached pad for acoustic benefits. This collection is crafted in America, thus providing increased reliability and timely shipping speeds.*



# Change Agent



*Introducing Change Agent, a new LVT collection influenced by the transcendent act of bringing forth new purpose from natural materials. Capturing the essence of aged stone to charred and petrified wood, explore fresh perspectives offered in an assortment of reimagined neutrals. Whether it be science, magic, or a bit of both, Change Agent expresses the beauty found within perpetual transformation.*



# Local Measure



*Homegrown, home sourced and homemade. Local Measure Wilderness celebrates the beauty found in the simple things that sustain us; the elements rooted in our Earth that nourish and provide. Proudly produced in the USA, Local Measure offers individually made-to-order styles featuring the best of product performance fused with desired aesthetic.*

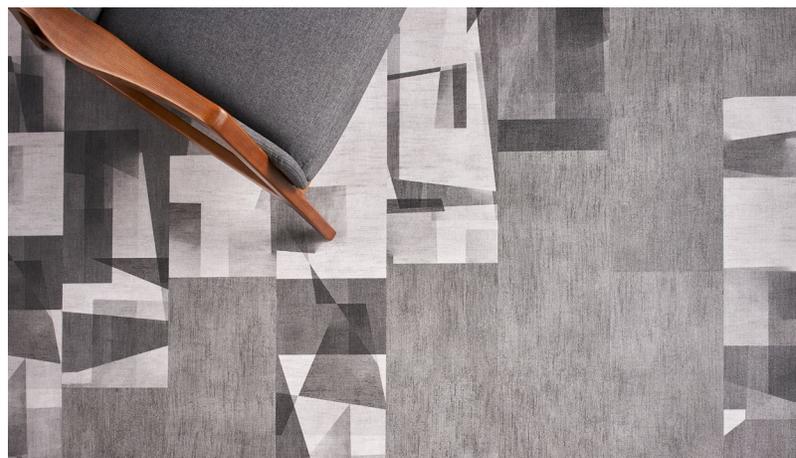


*Meets Buy America Act, Meets Buy American Act*

# Lumenology



*We believe institutional spaces can be bright, welcoming environments with the simple introduction of color, texture and pattern to the flooring design. Part of the Crafted in America series, Lumenology LVT allows you to bring light and energy into any spaces with its diverse color palette.*



*Meets Buy America Act, Meets Buy American Act*

# The Magic Hour



*As the sun rises and sets, the sky comes alive with golden tones and light bathes the world in a warm glow. This is what photographers call the magic hour. With The Magic Hour LVT collection, you can design warm interiors using the natural look of wood.*



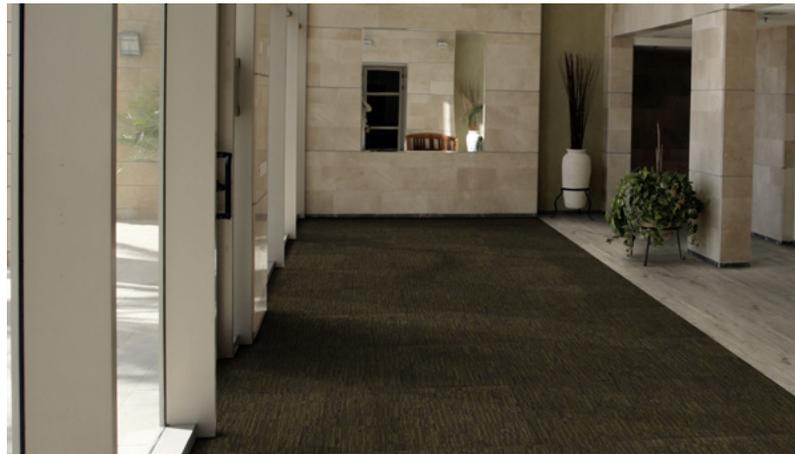


# *Entrance Flooring*

# OBEX™ Tile



*OBEX™ Tiles offer high-performance against dirt and moisture collection and are installed the same as carpet tiles. Available with Cut, CutX, and Loop materials, you can create an effective entry system in any space. Choose from a variety of patterns and colors to create a site-specific entry that works well with your overall design.*



# TRACTIONBACK®

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K E E P   C A R P E T   I N   P L A C E

TractionBack® is a remarkable bio-based, high-friction coating that keeps our PVC-free carpet tile securely in-place without additional adhesives, floor sealers, or primers. Applied during the manufacturing process, carpet tiles with TractionBack® require no manipulation, additional taping, or gluing steps in the field. Ready to install out of the box makes installation moving, or replacing Milliken carpet easier on you and the environment.

# TURNKEY

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## O N E S T O P S H O P

Milliken Services, LLC is a division of Milliken & Company that provides a full-service turnkey program created to respond to the demand from our clients desiring to bundle the purchase of materials and labor services. Milliken Services, LLC establishes a dedicated account team with a single point of contact to manage all aspects of your project.

### Primary services provided:

- Coordination of project estimates, site visits, proposals and order processing
- Proactive communication between all project participants
- Insures quality technical and installation procedures
- Responsible for scheduling all elements of each project to ensure timely delivery and installation
- Supervises a national network of trained professional installation partners that are skilled in each segment
- Managing all job-site scopes of work
- Troubleshooting and issue resolution

# WARRANTIES

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W E ' V E G O T Y O U C O V E R E D

Fourteen separate warranties apply to our modular carpet products giving you extensive and comprehensive coverage.

LIFETIME FACE FIBER WEAR  
LIFETIME ANTISTATIC  
LIFETIME FLOOR COMPATABILITY  
LIFETIME COLOR PATTERN PERMANENCY  
LIFETIME FLOOR RELEASE  
LIFETIME CUSHION RESILIENCY  
LIFETIME MOISTURE RESISTANCE  
LIFETIME DELAMINATION OF BACKING  
LIFETIME STAINING/SOIL RESISTANCE (STAINSMART®)  
LIFETIME DIMENSIONAL STABILITY  
LIFETIME TUFT BIND  
LIFETIME EDGE RAVEL  
FLAMMABILITY  
SITE-RELATED SOLUTIONS

# WARRANTIES

W E ' V E G O T Y O U C O V E R E D

## Commercial Luxury Vinyl Tile Product Warranties

Product	Thickness	Wear Layer	Protective Coating	Warranty Period
FLEXFORM	2.0MM	12 mil	ProGuard™	10 Years - Limited Light Commercial
FLEXFORM	2.5MM	22 mil	ProGuard™	15 Years - Limited Commercial
FLEXFORM	5.0MM	22 mil	ProGuard MAX™	22 Years - Limited Commercial
FLEXFORM SOUND	5.0MM	22 mil	ProGuard MAX™	22 Years - Limited Commercial
RIGIDFORM	6.2MM	22 mil	ProGuard™	15 Years - Limited Commercial

## Entrance Flooring Product Warranties

OBEX™ Product Warranty	1 Year
OBEX™ Wear Warranty	5 Year

# CONTACT US

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