

**CIRCULARITY PROGRAM** 

The lifespan of carpet is long, so it's important to make it count for all people and the planet. Material waste is a universal issue, overcrowding landfills and filling up solid waste streams. In response, we developed the N/XT Life Program, where longevity, transparency and circularity are the keys to its success. Through reducing materials used, reusing and recycling, we are taking actionable steps to advance the circular economy and mitigate climate change. By employing a multitude of earth-conscious methods and practices, we are committed to offsetting our carbon footprint until we can fully eliminate it.



# REDUCE

#### Value engineered constructions

We've mastered the art of outputting less materials while maintaining uncompromised quality and performance. Our Building Blocks C., Cornerstone, Nature Supply and Retrofit these collections utilize less material and incorporates more aesthetics and design appeal.

# Less virgin material, and more recycled content.

On a global scale, we have developed polyurethane backed cushion carpet tiles with recycled polyurethane constructions. We utilize locally recycled polyurethane sourced from polyurethane manufacturers that are customers of Milliken Chemical, leveraging our larger company for circularity. To further support our goal of making a positive environmental impact, we also use 100% recycled yarn into our products.



### REUSE

## **Healthy materials with** 3rd party verifications

Superior products begin with healthy materials. We ensure that all of the materials we use for our modular carpets and disassembly adhesives are free of unnecessary plastic and certified Red List Free, building a foundation for circular products and transparent material health. By incorporating recycled content, we are able to produce durable, long-lasting products.

# **Local Reuse solutions** through local partners

Milliken works with our local partners to give new life to used carpet. They warehouse, resell and donate collected carpet tile to commercial spaces and charity organizations.



# RECYCLE

### Our carpet is 100% recyclable

Our cushioned carpet backing is made from recycled polyurethane (PU), sourced from local PU manufacturers. This localized process lowers our carbon footprint, fuels our local supply chains of recycled content and reinforces commitment to material health. At the end of the carpet tile's life, the backing can be taken off and re-processed into new carpet tile, maximizing its potential.

### **Local Recycling Partners**

We have developed robust local recycling solutions through strategic partnerships to effectively recycle our carpet tiles. Our established network of suppliers is equipped to collect used carpet tiles and seamlessly integrate them into existing recycling streams, resulting in an 100% diversion rate. These collected carpet tiles are transformed into fiber plastic panel products, which find purpose in outdoor flooring and fencing projects.