

### **MORE THAN CARPET**

SCIENCE, TECHNOLOGY & INNOVATION

Milliken is a science based company, with a scientific goal: To maximize the potential of any technology or innovation we tackle. Our approach isn't simply to try and meet the expectations of the carpet world – but we're looking to fundamentally comprehend the underlying science of the products we bring to market. From there we can develop the optimal way to apply that knowledge to each application we work on, including carpet.







Textile



Healthcare



Floor Covering



Performance Solutions

### MOISTURE MANAGEMENT

### THE INDUSTRY LEADING MOISTURE SOLUTION

How well does Milliken cushion backing deal with moisture? Better than any product on the market. We say that confidently because we haven't seen a moisture claim in more than 20 years.

Don't let moisture get in the way of a perfect install, even if you're using LVT. Milliken offers cost effective, fully warrantied solutions that do NOT require moisture testing.

And of course, we offer fully warrantied, no testing, no limit solutions for projects where you're combining both LVT and Modular Carpet tiles.

### WELLBAC<sup>TM</sup> CUSHION BACKING

FOR MAXIMUM UNDERFOOT COMFORT

You will take approximately one million steps per year, based on 4,000 steps per day, 250 working days per year.

Research shows that carpet with attached cushion reduces the impact force on the joints, generated from walking, by at least 55% and decreases muscle strain while standing by up to 24% versus hardback products.

Milliken's innovative open cell cushion is made from the type of foam used in most athletic shoe insoles, and provides the best combination of durability and cushioning. It offers superior protection against wear and tear. Unlike closed cell cushion, this type of carpet backing 're-inflates' after compression, protecting carpet fibers for longer than any other type of carpet backing.

### **ACOUSTICS**

### BECAUSE QUIETER SPACES LEAD TO HAPPIER, MORE PRODUCTIVE EMPLOYEES

Loud spaces can negatively impact concentration, memory, productivity, comprehension and lower morale. Long term exposure to noise can even increase heart rates and quicken breathing leading to higher levels of stress hormones, which can literally make you sick.

In educational environments, common ambient noise levels decrease intelligibility significantly — in some cases by as much as half.

Milliken standard cushion backing can play a significant role in creating quieter, more productive spaces. Don't forget about the floor — it's there to help.

### **ERGONOMICS**

### ELEMENTS IN BALANCE

Ergonomics is more than your desk and chair or your posture. In fact, something generally overlooked in ergonomic conversations plays a huge role in the ergonomics of a space – *the floor.* 

There is a distinct lack of value assigned to the potential for ergonomic benefit offered by well-chosen floor. Consider this in the work environment, where sit-to-stand desks are increasingly popular. Our cushion-back carpet can reduce levels or tibial shock by up to 20% compared to a hard floor.

In an education setting, our cushion-backed carpet can help reduce muscle fatigue by 24% over hard-backed product and absorb 50% more sound, giving students and teachers more peace of mind.

### **SUSTAINABILITY**

### CORE TO OUR CULTURE

At Milliken, we hold ourselves accountable to the highest ethical standards, we derive our greatest satisfaction from creating innovations that help solve the worlds' problems at a human level – adding value to people's lives, improving health and safety, and making this world sustainable.

















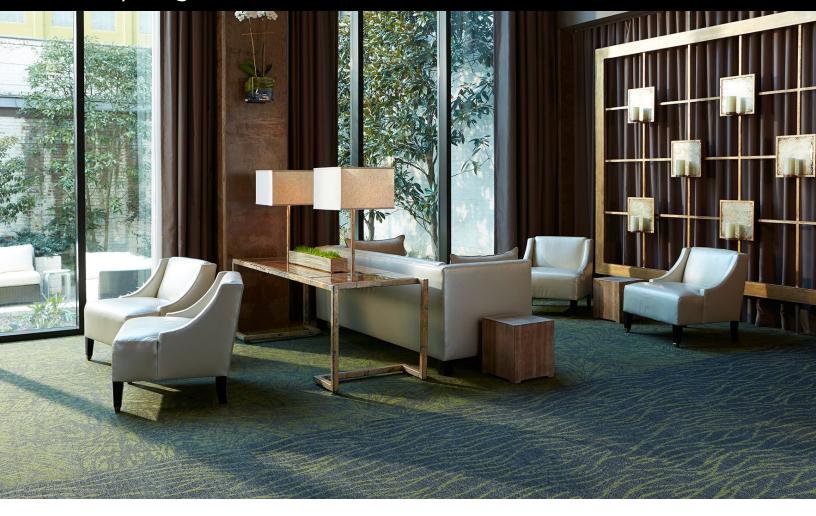






### Carpet

### Archipelago



Archipelago brings elements of the island and its vegetation to the interior. Inspired by childhood surroundings and memories of days spent foraging from landscape to sea, these organic structures allow breathing space on the floor. Each pattern brings a combination of loop and tip shear elements that create visual and tactical comfort while maintaining long lasting beauty and durability.





Arctic Survey

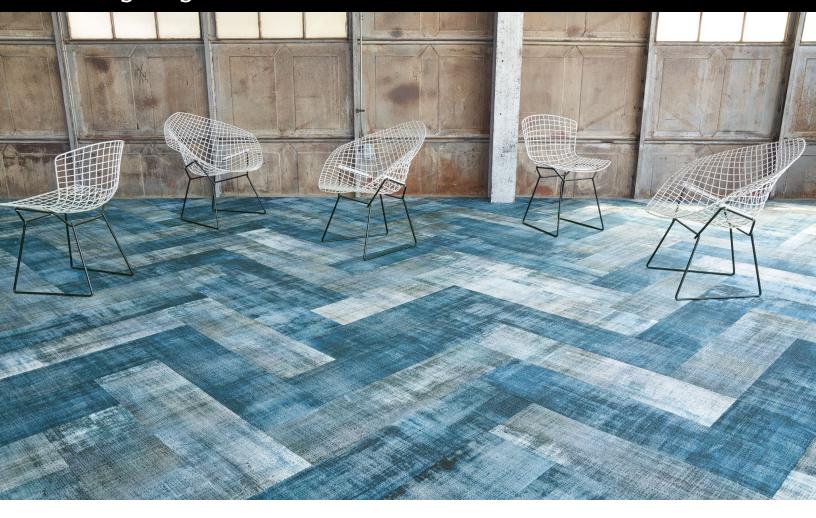


The Arctic Survey collection offers a series of bold textures inspired by the movement, structures, and evolving forms of ice in the Arctic. Three patterns vary in movement and scale, formed by varying depths of an all loop, solution dyed construction. The result is a new and elegant visual landscape for the floor.





### Change Agent



Change Agent is influenced by the process of metal encountering a catalyst and being driven to radically change. Examine evolving perspectives with two patterns, Magnetic Field and Brushed Metal, offered in a selection of 16 affected colors. Whether it be science, magic, or a bit of both, Change Agent modular carpet expresses the beauty found within extensive transformation.





### City Proper



City Proper brings a striking a balance of sharp geometry from city wayfinding with subtle textures reminiscent of the decaying edges of street corners and asphalt transitions. Three patterns—EC1, Design Quarter, and Underground—offer a range of scale that allows each design to stand alone or work easily in coordination with other patterns in the collection.





### Color Field



Inspired by the large swaths of color represented in the abstract expressionism style of 'color field' painting, Color Field explores the details created when the distinction between subject and background are eliminated. The collection offers 64 colors in 25cm x 1m planks to create a quiet floor plane or allow punctuations of color with vibrant hues.





### Color Field Patina

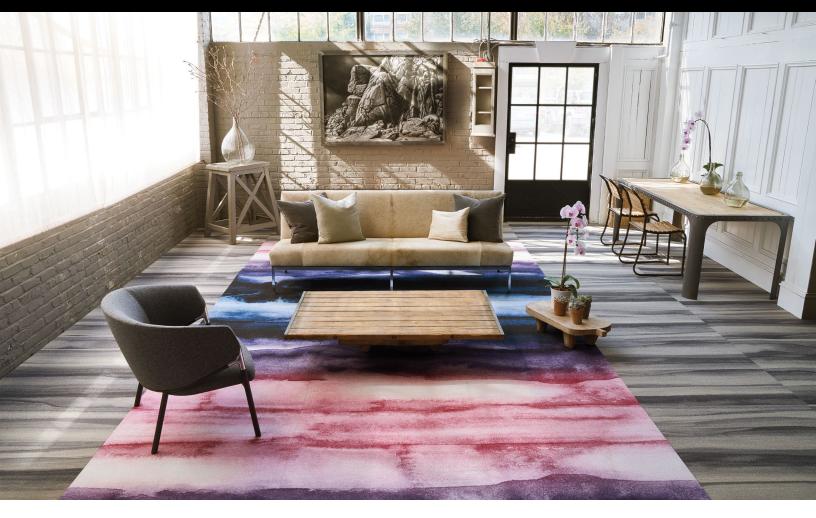


Oxidized metals, sun-bleached woods, worn concrete, and etched stone inspired the coloration and layered appearance of Patina. This natural extension of the original Color Field collection provides 32 new colors in 25cm x 1m planks. With its distinctive pattern, Patina celebrates the layers of age and wear as discovered in larger, more dynamic sections of color.





### Color Thesis - Artwork

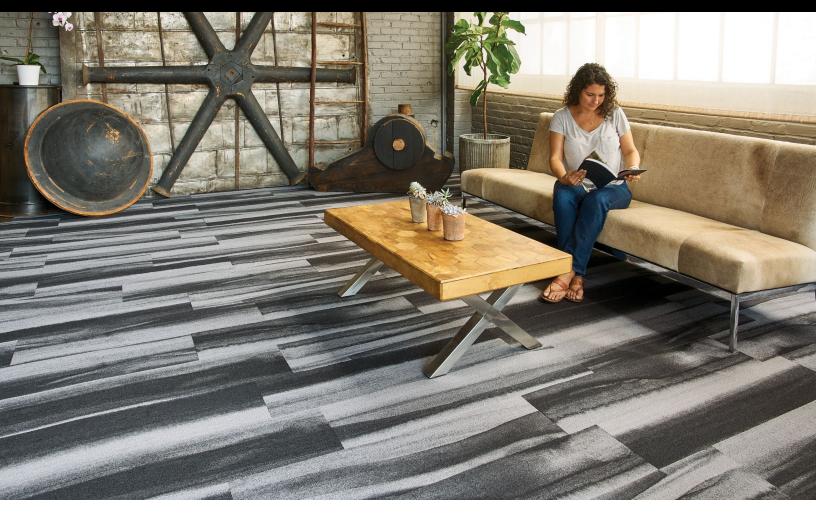


Color Thesis features two patterns within one corresponding color story. This vibrant pattern offers 1m x 1m tiles and plank options in 50cm x 1m and 25cm x 1m planks. With Milliken's proprietary PrintWorks $^{\text{TM}}$  dye technology, choose from 14 colors and watch as floorscapes surpass expectations as they begin to mirror the exclusivity of an original work of art.





### Color Thesis - Details



Just as individual pigments vary in tone and hue, Details showcases unique variations within each tile. These variations allow for an increased visual appeal rich in movement and distinctive in design. This vibrant 25cm x 1m plank comes in 16 colors allowing you to create a floorscape with dynamic color.





### Common Thread



Life evolves. Each day that passes creates an anthology of events that reflect the shifting of form as we move forward. Shifts can be dynamic or subtle, creating a strong bond between the past, present, and future. This common thread provides continuity and reflection, offering a unique purpose and identity to each passing moment.





Consequence 2.0

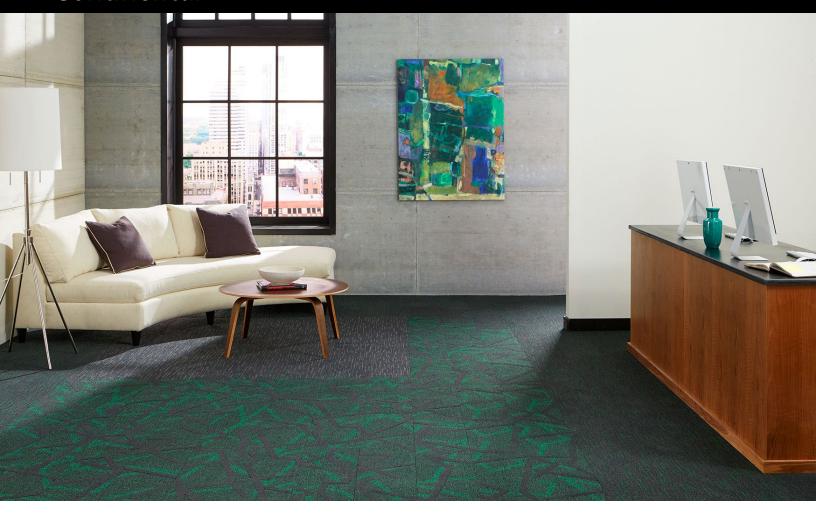


Any single piece of a bird's nest is weak. But together, they form a constellation of tiny junctures that, as one, can withstand the strongest winds and the heaviest rain. Consequence 2.0 builds upon a multitude of simple lines to form a design that is synaptic and yet structural, fractal and yet strong. These four patterns are available in 50cm and 1m tiles and 24 colors.





### Continental

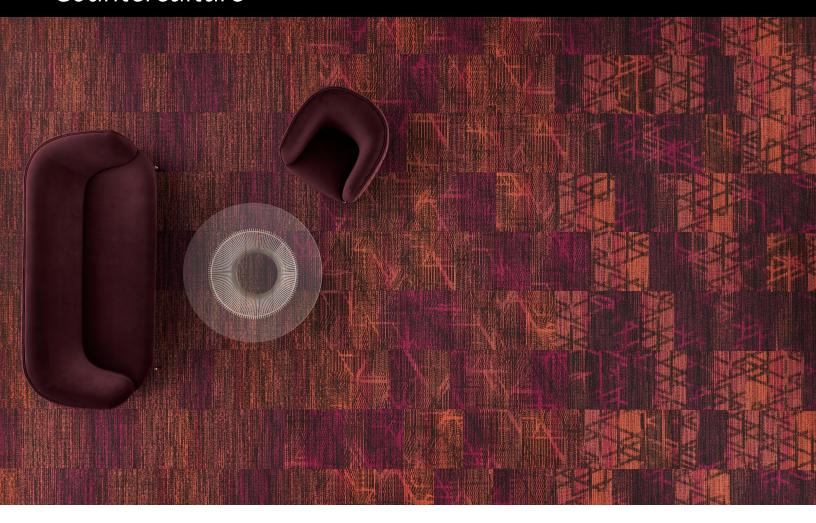


Continental evokes dramatic movement that celebrates the shapes and textures of the earth's changing topographies. A striation pattern with energetic movement grounds the collection while four larger scale patterns strike a keen balance between sharp geometrics and softer organics. Plank carpet tiles enable myriad installation methods and unique pattern-on-pattern aesthetics.





### Counterculture



Introducing Counterculture, a vigorous new collection that unapologetically pushes the boundaries of style and function. Counterculture offers a dynamic stance paired with wide-ranging color and pattern flexibility. Discover new depths of form and contrast by delicately flowing from one texture to the next, creating an eloquent range of movement.





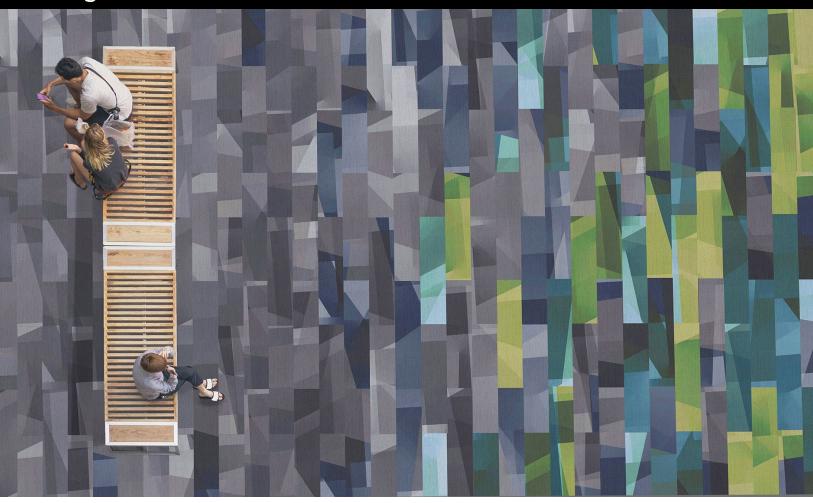


Dissident and Fringe explore layers of texture created from color and construction offering a balance of organic and architectural pattern options for the floor. With a shared color palette influenced by materials such as stone and concrete, these two designs evolve the aesthetic for textural modular carpet. Available in 50cm x 50m tiles.





### Edge Lit

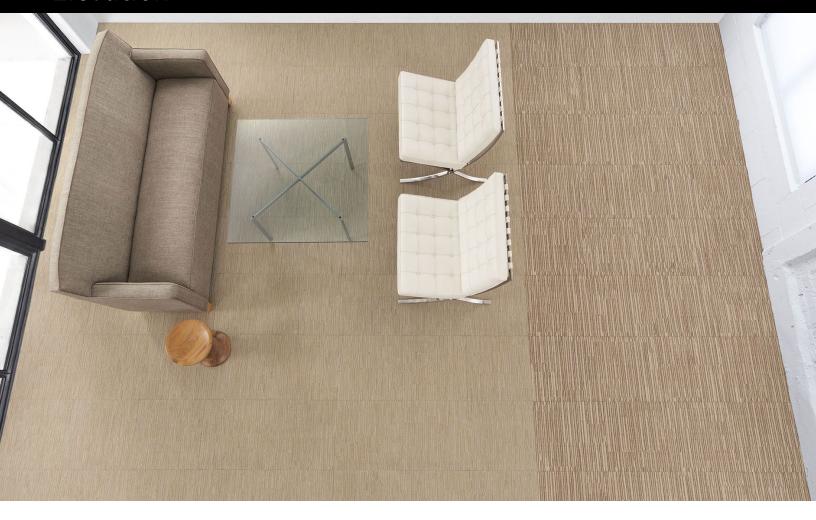


Whether a prism transforming sunlight into a splendid rush of color or a black light exposing points of the spectrum that we cannot perceive on our own, light transforms spaces and designates energy. A new carpet collection offered in 12 radiant colors from rich neutrals to bold brights available in 25 cm x 1 m planks, 1 m x 1 m tiles and a modular inset rug, Edge Lit delves into the astounding nature of light.



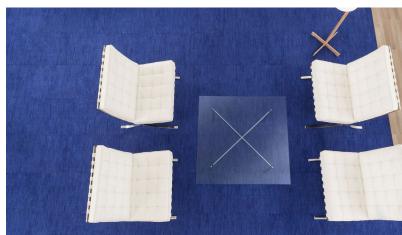


### Elevation

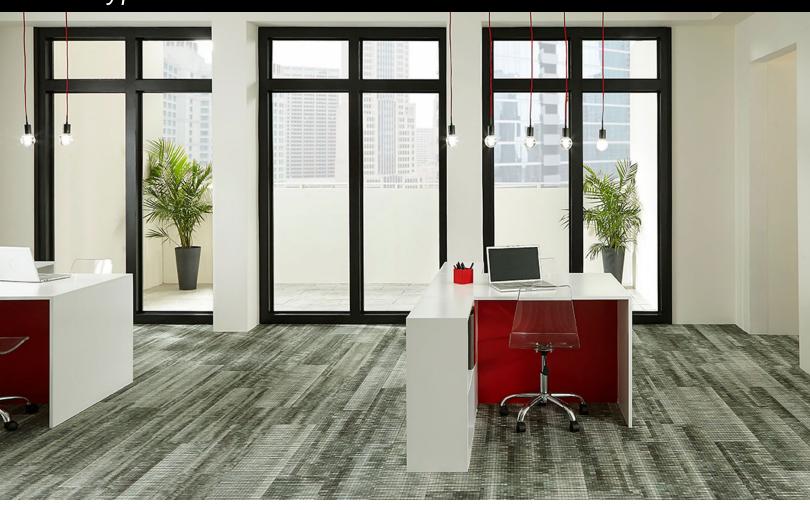


Every drop moves in full unison until the power of many is greater than one. Each splash and trickle enabling the power to create. Shapes emerge and patterns form as our perspective sees the space before us change from one of everyday object to one of natural awe. Available in tiles and planks.





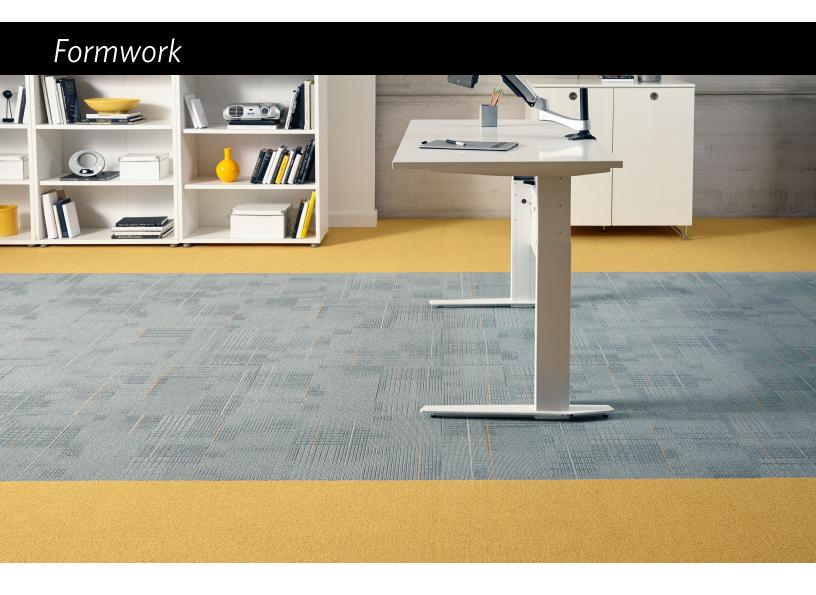
Encryption



Available in two scales and a wide range of colors from muted to vivid, Encryption is equally at home in large, open areas or a small, focused setting. The two patterns – Linear Code and Block Code – may be used alone or together, in a random or more structured arrangement. The modular plank format increases your creative options and extends the sense of space.







Offering understated simplicity and texture in a sophisticated palette, Formwork provides a practical and timeless coordination to our product portfolio. The functional modular tile provides a full range of solutions. It can be used as a modern, full-field solid, define circulation or act as a transition between patterns.



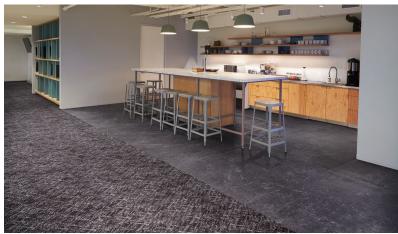


### Free Flow



Free Flow expresses a uniquely artful perspective inspired by the natural details around us. What started as a study of inherent matter has grown to form an abundant collection of 20 reimagined patterns offered in 12 different colors. All patterns are available in 50cm x 50cm squares as well as 25cm x 1m planks.





### Ghost Artist

They work with glass and steel and concrete. Their canvas is the cityspace. They are the ghost artists. Unsung and uncredited, their contributions nonetheless lend impact to the architectural designs we admire everyday. These simple yet striking details are the inspiration for Ghost Artist.





### Grain + Bias

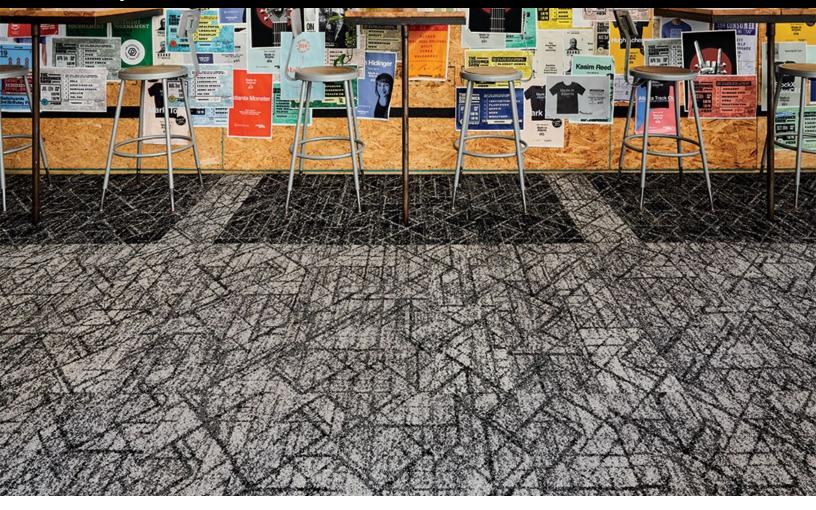


Grain + Bias redefines practical comfort in modern workspaces while still paying homage to the nostalgic comforts we hold dear. Inspired by the familiarity of home, the solace found in handcrafted art, and the beautiful imperfections of the reverse side of embroidery work, this collection melds these ideals into one functional approachable design perspective.





### Heavy Meta



Experiment with 2 reformed patterns, Alloy and Foundry, offered in a selection of 14 malleable colors, contrasting in tone and polished in design. And, with a brilliantly high-luster yarn welded in to each tile, watch as designs innately mirror the same sheen of this unique material. With Heavy Meta, become activated with an unconventional method of transformation.





### Journal



We are captivated by the intersection of line, flow of sketch, and interlace of lettering discovered in the sharing of different sketchbooks and journals. The three patterns in the Journal collection — Freehand, Inscription, and Line By Line — provide the opportunity to express a bold statement on the floor or have it lie quietly.





## Landmark

An adherence to fundamental principles and a strong, solid foundation are often the signature of enduring creations of art and architecture. This persevering devotion to a craft reminds us of the beauty and potential of simplicity. Landmark interprets these ancient axioms into an ensemble that celebrates the fundamentals of modern structure with celebration of the past.





Lapidus



Twenty color families with coordinated transition tiles bridge layers of pattern for design fluidity across the floor. Transition tiles artistically connect colors to define spaces and soften intersections. Combine kit components for seamless undulations of pattern and color, or use individually for subtlety. Available in 1m x 1m squares and 25cm x 1m planks





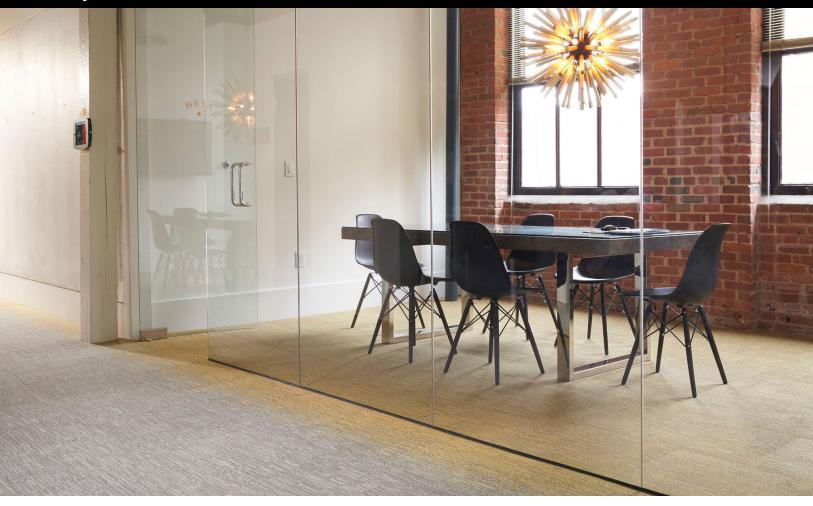
# Latitude

Latitude offers 32 colors; 16 neutrals and 16 companion accents. Each accent includes the neutral coordinate color as part of the design. Use this coordination to create a floor as shown on page 3, or allow your favorite accent to make a statement on its own.





Laylines

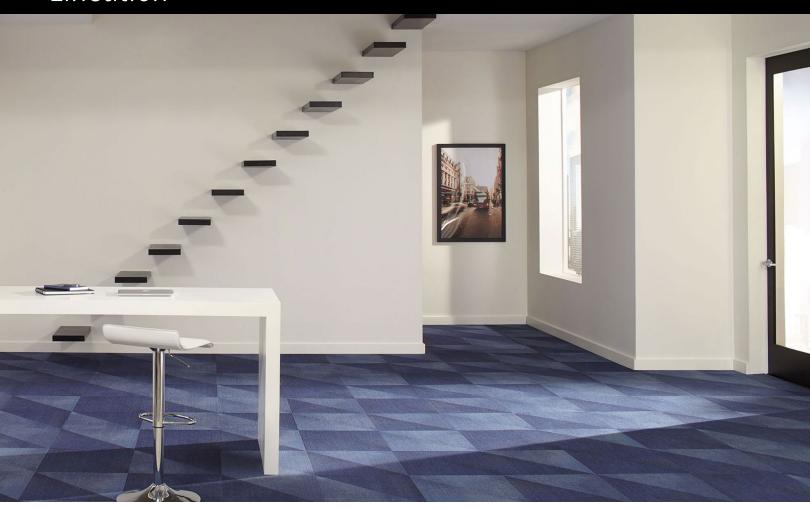


Enhance floorsacpes with seamless transitions to easily flow between brights and neutrals. Laylines features 6 anchoring neutrals, each with 2 bright transitions options. Select your favorite bright, or to infuse even more pigment, select both bright options for a rich gradient expression.





### Lineation



The Lineation Collection creates unique shapes through a combination of broad color gradations and disciplined geometry. Four patterns feature refined lines that form precise iterations of the isosceles triangle or meander slightly as they take shape.





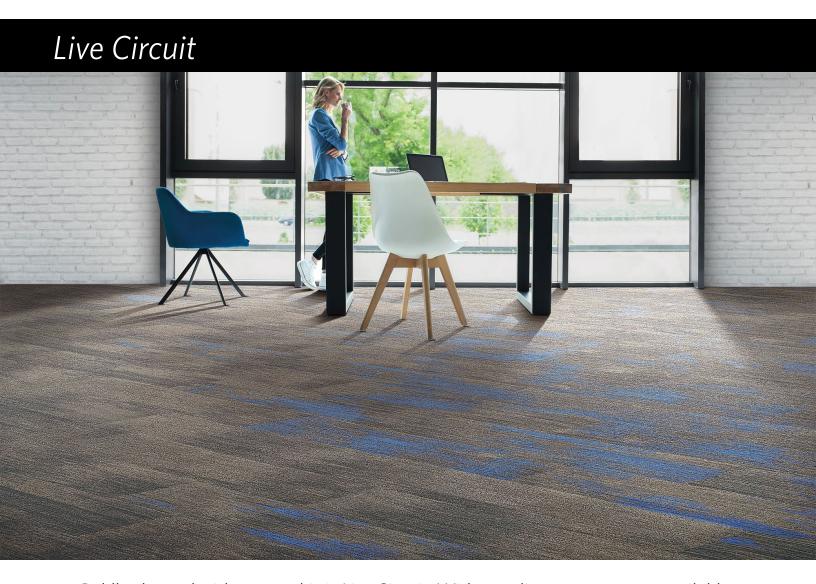
### Linen 2.0



A currency in ancient Egypt. A flax thread defining a straight line. Appreciated for its exceptional coolness and freshness as apparel in hot climates, classic linen has earned a sense of sophisticated simplicity throughout its history. Dimension created from subtlety. Classic, sophisticated, the linen-inspired pattern proves once again, there is more to it than first meets the eye.





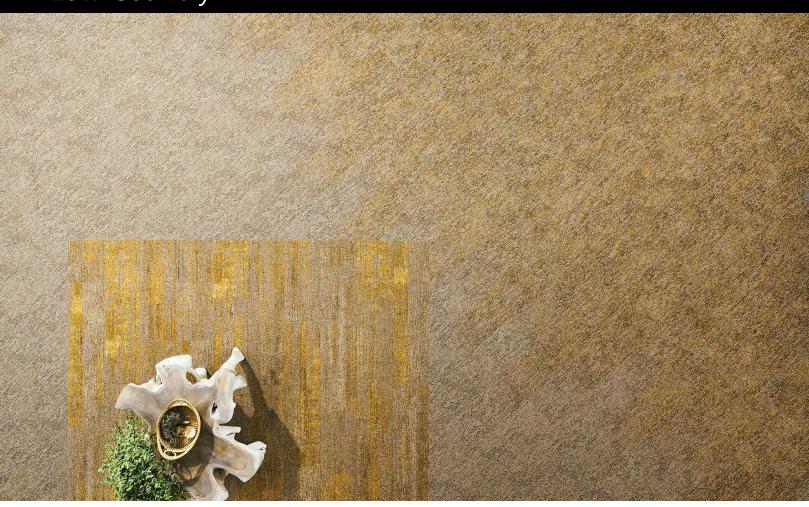


Boldly charged with power, this is Live Circuit. With two divergent patterns available in 18 hue selections ranging from subtle neutrals to vivid colors, Live Circuit embodies the uniquely electric charge of our world. And, to generate even more power, select one of six color jolts to infuse your floorscape into a pivotal force.





# Low Country

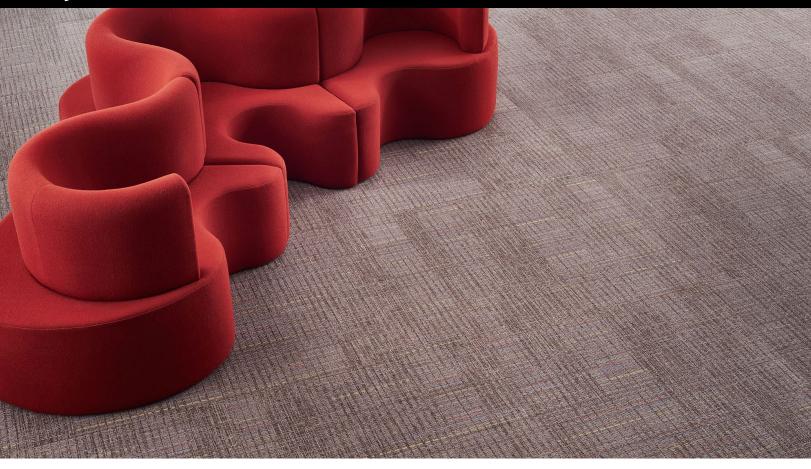


Offering 5 fresh patterns, 16 intrinsic colors, and 4 soothing neutrals, with Low Country, you can now bring nature's workday in to your own environment. Equally stunning styled separately or creatively paired together, Low Country tiles were designed to emulate the same organic transition of the sea greeting the sand.





# Lyceum



Like the original Lyceum in ancient Athens, the two patterns in the Lyceum Collection allow for foundation building and provide individual control to create a new experience through made-toorder coloration. This robust, severe-rated modular carpet consists of two patterns that capture the simplicity of movement through a balance of organic layers. Plato becomes the foundation with a line of 16 neutrals and 36 bright accent colors for selected placement. Add made-to-order coloration to get Aristotle!

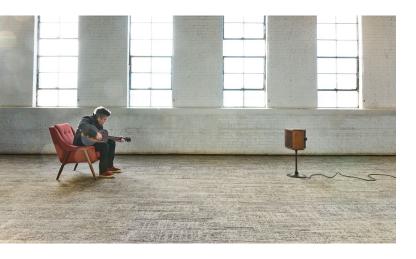




Major Frequency: One



Sound can beckon to the core of our emotions. What begins as a singular wave can multiply and curiously sync together, eventually inciting a poignant experience within each of us. Through two organic patterns expressed in 17 unhindered color options, this collection explores the possibilities that exist within raw and unencumbered cymatics.

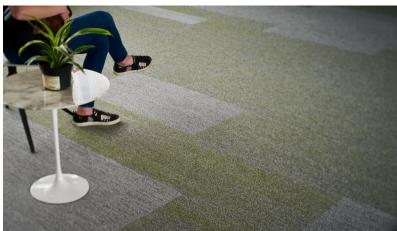




Major Frequency: Two

Introducing Major Frequency: Two, two symbiotic patterns available in 12 enriched colors. This collection explores the dynamic relationship between monochrome and color, while also discovering the visual effects of applied gradations. Offered in two sizes, 25cm x 1m and 50cm x 1m, discover the depths of your originality with Major Frequency: Two.





# Major Frequency: Three



Introducing Major Frequency: Three, the latest installment of the inspired Major Frequency series. Featuring three emphatic patterns, Unison, Impromptu and Counterbalance, this round of expression discovers an authentic flow of colors in a free and unstructured environment.





# Monuments & Shrines



On the outskirts of Vegas, the neon signs no longer hum, but you can still hear the faint murmurs of a once-mighty civilization they beckoned. The slush of martini shakers, the click of 5-inch heels. It was excessive. It was glamorous. It was day without night. And while time has moved on, the dramatic static display of size, scale and texture of these Monuments & Shrines remain to inspire us all.





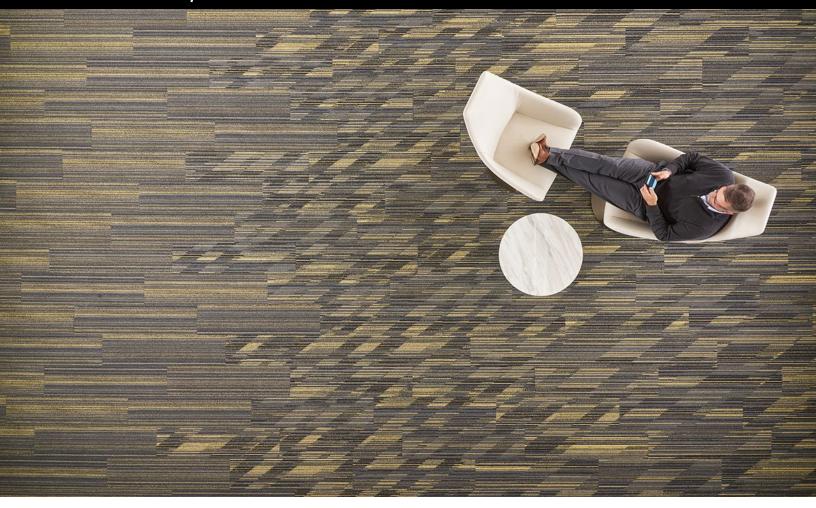
# Moraine

Four patterns offer a range of geometric abstractions and density of line to create new planes and textures for the floor. Each pattern is offered in 18 standard colors. The 12 neutrals in these standard colors can be easily enhanced with one of eight accents.





# Motionscape

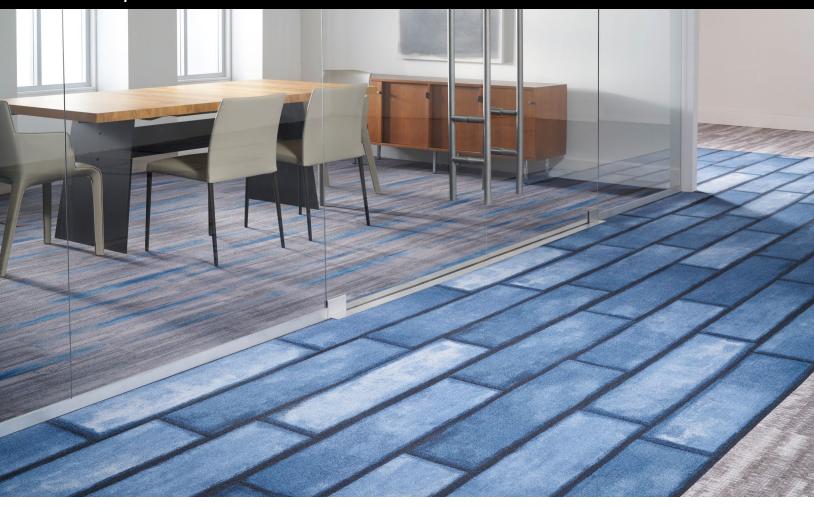


With 3 gradually progressive patterns offered in a total of 24 unique palette options, the intensity is entirely up to you. Select the discreetness of Movement, the fluidity of Rapid, or the vibrancy of Rush. Choose your look and feel using neutrals, subtle blends, or concentrated accents. Customize with one of 8 varying color groups to create an energetic and brilliantly exclusive space.





# Multiform



MultiForm is a complete design solution that captures the creativity inherent in color. A revolutionary carpet tile collection, it inspires amazing floorscapes while making it easy for designers to create their vision. Inspired by color. Imagined by an artist.

Created for designers.





Naturally Drawn

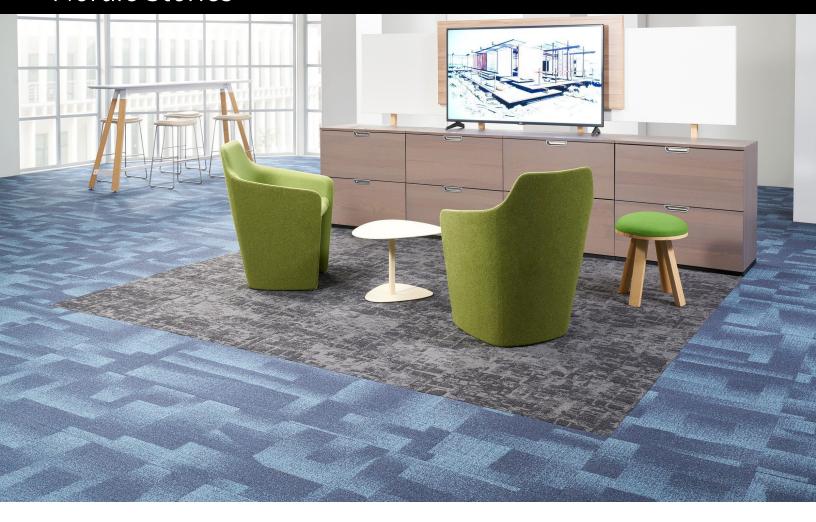


While Hand Sketch Transition is coordinated for smooth gradients between Hand Sketched colors, Drawing In Ink and Watercolor Lesson are also designed to easily coordinate with the Hand Sketched colorline while creating dramatically different visual effects. Use the full kit of parts in different areas of a project to define spaces while maintaining tight coordination throughout.





# Nordic Stories



Nordic Stories is inspired by the textural landscape, geological extremes, folklore and modern culture of the Northern Hemisphere. Muted natural tones, black volcanic rock, deep blue lakes, rich golden moss, graphic landforms and bold architecture.







In the space of a moment's reflection, one has the chance to see below the surface—to discover new depths, untold stories, and underlying inflections. Out of the Shadows gives us a chance to reflect, to look more closely—if just for a second—and see the once-hidden stories rise from their depths.





Paste Up



Like a city that perpetually builds upon itself, the spray-painted images on the concrete wall are regraffitied on a nightly basis. The newer additions partially obscure the older ones but they also, in an odd way, enhance them. Like looking into a deep well of layered art, you can see into the images of last year, last month, last week, overlain with the fresh expressions of today.





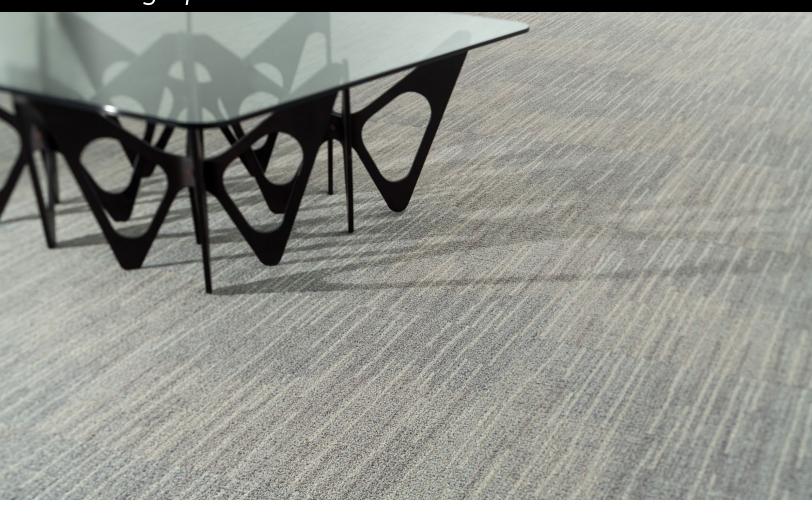
# Remix Remastered

Welcome to Remix Remastered, our new collection with a modern spin. Smoothly synthesized with 4 patterns and 24 fresh colors, Remix Remastered makes it easy for you to create your own chart-topping single. But don't stop there — inject it with one of our 12 exclusive vibes to lay down a track that's uniquely yours. Electrify yours now.





Scattergraph

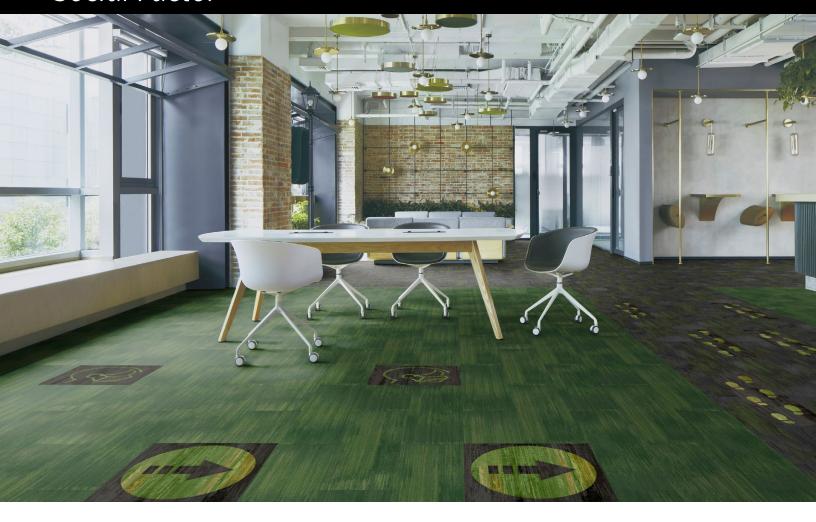


Scattergraph provides an organic coordinate, where threads of light and shade create a dappled tonal pattern. Its soft, organic nature works beautifully in a range of color options.





# Social Factor



Work with confidence. Social Factor is a unique Milliken program designed to provide instructional, graphic solutions for social zoning in shared spaces. Featuring a collection of icons printed directly on our carpet tiles using our industry exclusive PrintWorks™ tachnology, getting back to work can be safe, stylish, and seamless.





Sound & Fury



I close my eyes, feel the weight of the paintbrush in my hand, and with the first touch of paint to canvas, lose myself in the music. Moments pass and suddenly I discover a finished painting in front of me. In its texture, I see the thick strokes of the bass line and the delicate, rhythmic marks of a piano solo. In its color, I see the brightness of a trumpet blare. In the painting, I see the song. In Sound and Fury, I see the same.





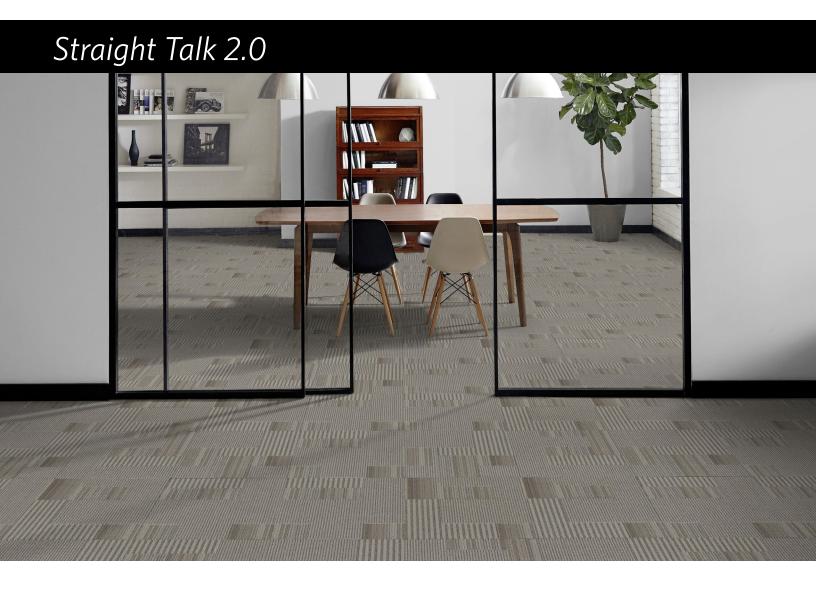
# Southern Analog



Unlike the unpredictable lo-fi cameras used to inspire it, the Southern Analog collection always delivers worthwhile results. Variegated linear elements create a dreamlike impression of motion. Rhythmic installations take it further still, to provide vistas yet to be conquered.







Conversation on the surface can seem disorganized. Voices rise and fall. Focus and patterns emerge, organization kicks-in, logic reigns. You see how man uses the rhythm to make a connection. Straight lines. Right angles. New thoughts mixed with foundational ideas. Order out of chaos.





Surface Study

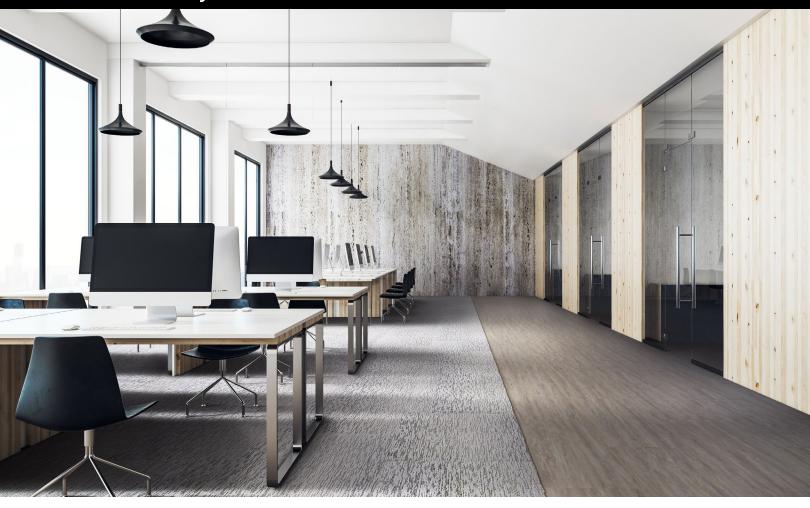


Three approaches of surface transformation are explored in this collection: Burned, Washed, Distressed. Each inspires an intentional balance of texture and irregularity to offer a floor plane that lies quietly or makes a statement.





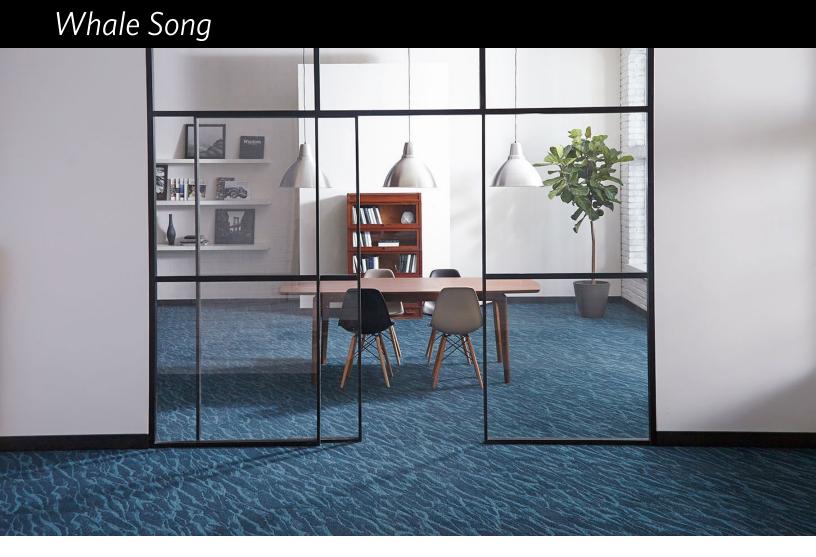
Textured Sky



At any given moment the sky flows with a multitude of moving shapes, textures and immense depth. From passing white clouds, to thunderous showers, to a hazy morning sunrise – this bold imagery is both awe-inspiring and captivating. Inspired by these upward masterpieces, Textured Sky brings an organic atmosphere inside. 20 colors are available in 50cm x 50cm squares and 25cm x 1m planks.





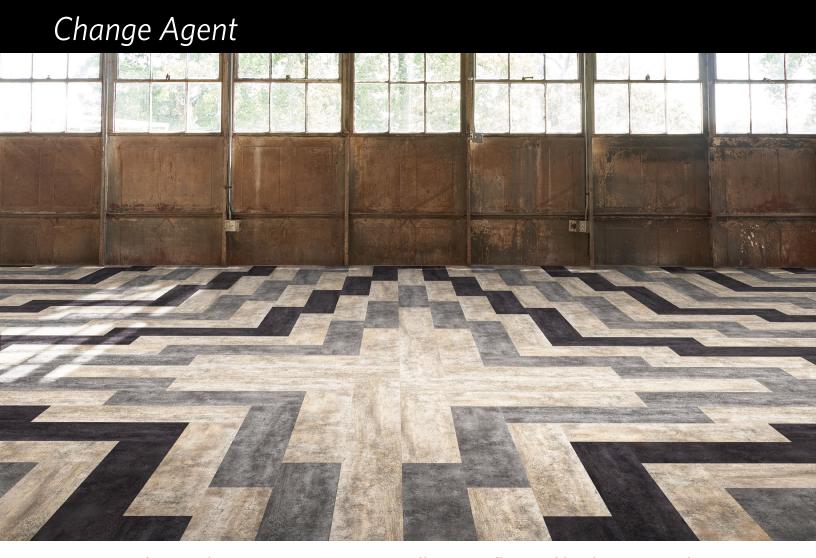


The Whale Song collection brings four new highly textured patterns were inspired by the sound patterns created by whale communications as well as the environment in which these songs are sung. Stretched and elongated or pixelated to bring greater definition, each pattern offers its own perspective to the floor, and works well with additional products in the Milliken portfolio.









Introducing Change Agent, a new LVT collection influenced by the transcendent act of bringing forth new purpose from natural materials. Capturing the essence of aged stone to charred and petrified wood, explore fresh perspectives offered in an assortment of reimagined neutrals. Whether it be science, magic, or a bit of both, Change Agent expresses the beauty found within perpetual transformation.





TAA Compliant

Fortified Foundations 2.5mm



Archipelago brings elements of the island and its vegetation to the interior.
Inspired by childhood surroundings and memories of days spent foraging from landscape to sea, these organic structures allow breathing space on the floor. Each pattern brings a combination of loop and tip shear elements that create visual and tactical comfort while maintaining longlasting beauty and durability.





# Fortified Foundations 5.0mm



Archipelago brings elements of the island and its vegetation to the interior.
Inspired by childhood surroundings and memories of days spent foraging from landscape to sea, these organic structures allow breathing space on the floor. Each pattern brings a combination of loop and tip shear elements that create visual and tactical comfort while maintaining longlasting beauty and durability.





# Local Measure



Homegrown, home sourced and homemade. Local Measure Wilderness celebrates the beauty found in the simple things that sustain us; the elements rooted in our Earth that nourish and provide. Proudly produced in the USA, Local Measure offers individually made-to-order styles featuring the best of product performance fused with desired aesthetic.





Meets Buy America Act, Meets Buy American Act

# Lumenology



We believe institutional spaces can be bright, welcoming environments with the simple introduction of color, texture and pattern to the flooring design. Part of the Crafted in America series, Lumenology LVT allows you to bring light and energy into any spaces with its diverse color palette.





Meets Buy America Act, Meets Buy American Act

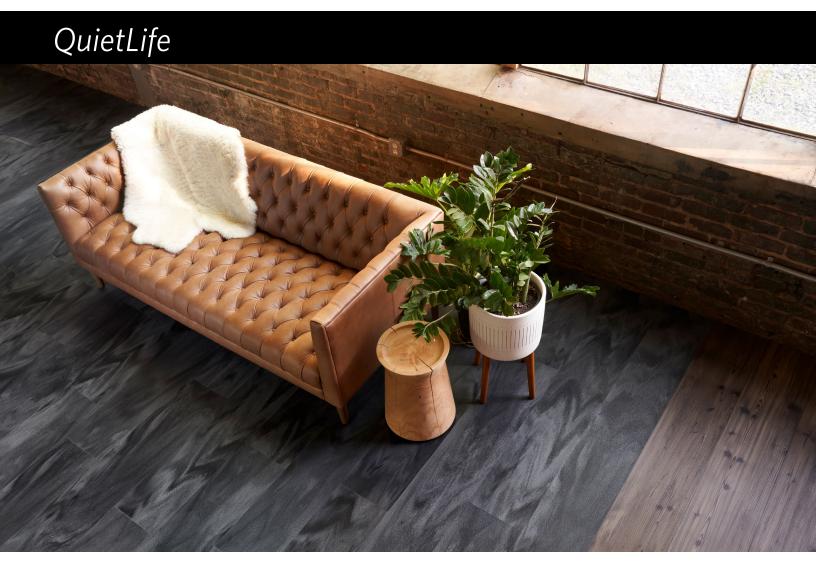
# Metro Park



Metro Park RigidForm LVT pairs classic, natural aesthetics with modern materials and engineering—enhancing performance characteristics while keeping you connected to nature.







With a range of inviting hues and patterns, the QuietLife collection makes crafting simple, natural and functional spaces possible. Designed with a gentle Scandinavian influence, QuietLife promotes a feeling of calmness with its aesthetics and superior acoustic performance.

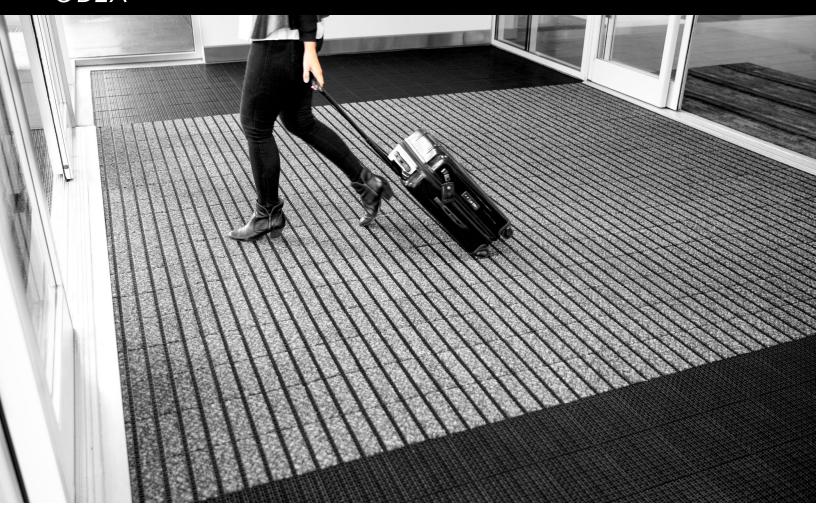






# Entrance Flooring

# $OBEX^{TM}$



Maximizing performance and safety in high-traffic zones for customers, employees, and guests doesn't have to mean compromising your creative vision. Discover the full suite of Milliken entrance flooring solutions, ideal for commercial, hospitality and multi-family spaces. Designed to combine seamlessly with any facility.





# **TRACTIONBACK®**

## KEEP CARPET IN PLACE

TractionBack® is a remarkable bio-based, high-friction coating that keeps our PVC-free carpet tile securely in-place without additional adhesives, floor sealers, or primers. Applied during the manufacturing process, carpet tiles with TractionBack® require no manipulation, additional taping, or gluing steps in the field. Ready to install out of the box makes installation moving, or replacing Milliken carpet easier on you and the environment.

# **TURNKEY**

## ONE STOP SHOP

Milliken Services, LLC is a division of Millken & Company that provides a full-service turnkey program created to respond to the demand from our clients desiring to bundle the purchase of materials and labor services. Milliken Services, LLC establishes a dedicated account team with a single point of contact to manage all aspects of your project.

# Primary services provided:

- Coordination of project estimates, site visits, proposals and order processing
- Proactive communication between all project participants
- Insures quality technical and installation procedures
- Responsible for scheduling all elements of each project to ensure timely delivery and installation
- Supervises a national network of trained professional installation partners that are skilled in each segment
- Managing all job-site scopes of work
- Troubleshooting and issue resolution

# **WARRANTIES**

# WE'VE GOT YOU COVERED

Fourteen separate warranties apply to our modular products giving you extensive and comprehensive coverage.

LIFETIME FACE FIBER WEAR
LIFETIME ANTISTATIC
LIFETIME FLOOR COMPATABILITY
LIFETIME COLOR PATTERN PERMANENCY
LIFETIME FLOOR RELEASE
LIFETIME CUSHION RESILIENCY
LIFETIME MOISTURE RESISTANCE
LIFETIME DELAMINATION OF BACKING
LIFETIME STAINING/SOIL RESISTANCE (STAINSMART®)
LIFETIME DIMENSIONAL STABILITY
LIFETIME TUFT BIND
LIFETIME EDGE RAVEL
FLAMMABILITY
SITE-RELATED SOLUTIONS

# **WARRANTIES**

# WE'VE GOT YOU COVERED

# Commercial Luxury Vinyl Tile Product Warranties

Product	Thickness	Wear Layer	Protective Coating	Warranty Period
FLEXFORM	2.0MM	12 mil	ProGuard™	10 Years - Limited Light Commercial
FLEXFORM	2.5MM	22 mil	ProGuard™	15 Years – Limited Commercial
FLEXFORM	5.0MM	22 mil	ProGuard MAX <sup>™</sup>	20 Years - Limited Commercial
FLEXFORM SOUND	5.0MM	22 mil	ProGuard MAX™	20 Years - Limited Commercial
RIGIDFORM	6.2MM	22 mil	ProGuard™	15 Years – Limited Commercial

# **Entrance Flooring Product Warranties**

OBEX <sup>™</sup> Product Warranty	1 Year
OBEX <sup>™</sup> Wear Warranty	5 Year

# **CONTACT US**



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