Milliken[®] **RESIST**[™] A spectrum of bright, high performance colorants for plastics



Milliken.



RESIST[™] High Performance Colorants for Engineering Polymers

Milliken continues to support customers meeting ever-increasing market requirements. The following list of products represent high performance colorants for Engineering Polymers such as Polyamide, PolySulfone, and other high heat polymers and alloys. Milliken recommends testing in your specific system, and under your conditions.

Polyamide resins, also known as Nylon, are polymers often chosen for their ability to withstand elevated or extremely low service temperatures without loss of physical properties. They are used in demanding applications like power tools, automotive parts, gears, and appliance parts. The combination of high processing temperatures and amines present in Nylon polymers make most traditional colorants unsuitable for use.



An extensive range of Milliken's RESIST colorants

Milliken offers the following selection of colorants that are known to be stable in most compounds of Nylon 6, Nylon 6, 6, glass-filled compounds as well as other Polyamide resins.

- Highly recommended
- Recommended
- Suitable
- Process dependent

| Recommended Suitable Process dependent Not recommended Product Name | Thermal Stability* | Process Stability | Lightfastness Tint | PA 6 (Nylon 6) | PA 66 (Nylon 66) | PA 6 & PA 66 Glass Filled | PA 6 & PA 66 Flame Retardant | PA 46 (Nylon 46) | PBT Poly Butylene Terephthalate Unfilled & Glass Filled | PPA (Polphthalamide) | PSU (Polysulfone) |
|--|-----------------------|----------------------|--------------------|----------------|------------------|------------------------------|---------------------------------|------------------|---|----------------------|-------------------|
| RESIST Yellow 9785 | 325°C | Excellent | 6 | • | ٠ | • | • | ٠ | • | • | • |
| RESIST Yellow 9187 | 320°C | Very good | 6 | • | ٠ | • | • | ٠ | • | • | • |
| RESIST Yellow 9882 | 335°C | Excellent | 5 | • | • | • | • | ٠ | • | • | • |
| RESIST Orange 7986 | 305°C* | Very good | 6 | • | • | • | • | • | • | • | • |
| RESIST Orange 9185 | 315°C | Very good | 6 | • | • | • | • | ٠ | • | • | • |
| RESIST Red 9171 | 320°C | Very good | 4 | • | • | • | • | ٠ | • | • | • |
| RESIST Red 8382 | 310°C | Good | 5 | • | • | • | • | ٩ | • | • | • |
| RESIST Red 9995 | 320°C | Excellent | 7 | • | • | • | • | ٠ | • | • | • |
| RESIST Red 9179 | 335°C | Very good | 5 | • | ٠ | • | • | ٠ | • | • | • |
| RESIST Red 9082 | 335°C | Very good | 5 | • | ٠ | • | • | • | • | • | • |
| RESIST Blue 9778 | 300°C | Excellent | 5 | • | • | • | • | ٩ | • | • | ٠ |
| RESIST Green 9687 | 310°C | Excellent | 6 | • | • | • | • | ٩ | • | • | • |

*Thermal stability is an indication and needs to be checked by polymer type and end applications.

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