

NORTHWARD BOUND 2.0 (WELLBAC® COMFORT)

FIRN | GLACIER

Modular Tiles

PRODUCT SPECIFICATION

Standard Backing	Cushion Backing WellBAC® Comfort (PVC FREE) (Non-Reactive Cushion Backing)
Acoustic Value	Noise Reduction Coefficient – NRC ≥ 0.25
	Impact Sound Pressure Level – Ln,w ≤ 47 dB
Concrete Slab Moisture Mitigation	Site-Related Solutions (SRS): Milliken cushion-backed tile + Non-Reactive Standard Adhesive means installation 45 days after a new concrete pour, fully warranted no moisture testing required. Refer to www.millikenfloors.com.au

WELLBAC®

Milliken WellBAC® open cell foam cushion provides superior durability, appearance retention and cushioning.

					
UNDERFOOT COMFORT Up to 24% greater underfoot comfort for enhanced ergonomics whilst standing.	ACOUSTIC VALUES Up to 50% improved acoustics for quieter, more productive spaces.	INDOOR AIR QUALITY Enhanced Indoor Air Quality (Green Label Plus™ Certified Low VOC) for improved occupant and installer well-being.	MOISTURE MITIGATION Industry leading moisture management with non-reactive backings to enhance the installation process, saving time and money.	MATERIAL HEALTH 3rd party Verified Declare™ Red-List Free products for occupant and installer well-being.	CIRCULARITY 100% Recyclable through the Milliken N/XT LIFE® Circularity Program for both installation waste and end-of-life.

Construction	Tufted, Texture Loop Pile	Flammability (Radiant Panel Test)	CHF/CRF = 5.8kW/m²
Tile Size	50cm x 50cm	Lightfastness (AATCC 16E)	Smoke Value = 136%. min
Yarn Type	Thrive® Matter 90% Recycled Solution Dyed Nylon	Static Electricity (AATCC-134) 20% R.H., 70° F	≥ 4.0 at 80 Hours
Stain Resist Soil Release	Built-In Protection	Indoor Air Quality CRI Green Label Plus™	≤ 3.5 KV
Dye Method	Solution Dyed	VOC	≤ 0.5 mg/m³ (GLP1095)
Embodied Carbon	4.64 kg/m² co²E	ACCS Grading	Pass (ISO 10580:2010)
Gauge	1/12	Environmental	CEHD(S) 4*, REHD2 (S) 6*, Suitable for Stairs
Stitches Per Inch	10.18		ECS Grading – Level 4 + (Core + No Chemicals of Concern + EPD + Carbon Neutral)
Tufts	122/in² (1,893/100cm²)		Declare – RED LIST FREE
Recyclable	100%		Cradle to Cradle - Silver
Recycled Content by Total Weight	69%		M/PACT™ Carbon Neutral Program
Nominal Total Thickness	9.4mm		Environmental Product Declaration (EPD)
Nominal Pile Thickness	3.5mm		Health Product Declaration (HPD)
Nominal Total Weight	118 oz/yd² (4,000g/m²)		Works With WELL

The recognised Product Certification Initiatives in the Green Star rating tools that contribute to the responsible product value of Milliken carpet tiles are as listed. The Green Building Council of Australia recognises Responsible Products that may contribute to a Green Star rating through its Responsible Credits (rpv).

1. ECS Carpet Standard v2.2
2. Cradle to Cradle
3. Declare 2.0 – Red List Free
4. Science-Based Targets Initiative (SBTi)

GBCA
Responsible Product Value
30 rpv

Recommended Installation Methods	Monolithic			
Recommended Area of Use	Commercial Extra Heavy Duty			
Warranties	20-year Wear Warranty	20-year Anti-Static Warranty	20-year Dimensional Stability Warranty	20-year Castor Chair Wear Warranty



MILLIKEN CARPET TILE AND RENASCI™ – WASTE MANAGEMENT & RECYCLING

SECTION: CARPET TILES

GENERAL

- **Scope:**
 1. Installation waste - Collection, segregation and recycling of Milliken carpet tile and Milliken Renasci™ resilient flooring.
 2. End-of-Life - Removal and recycling of Milliken carpet tiles and Renasci™ resilient flooring during refurbishment or demolition.
- **Standards:** Comply with Milliken N/XT Life™ Circularity Program terms and conditions.
- **Recycling Target: 100% diversion from landfill** by weight for both installation and end-of-life Milliken carpet tile and Milliken Renasci™ resilient flooring.

SUBMISSIONS

- **Waste Management Plan (WMP):** Prior to installation and removal works, submit plan detailing segregation, storage and transporting to recycling facility.
- **Reporting:** Provide waste diversion reports during work, and a final waste audit on completion.
- **Evidence:** Supply Milliken N/XT Life™ Circularity Program certificate confirming total weight of product recycled.

EXECUTION

- **Segregation:**
 - Installation offcuts:
 - Collect offcuts and pack into Milliken carpet tile boxes.
 - Ensure no contamination with other materials.
 - Stack boxes on pallets and shrink wrap for transportation. Maximum 24 boxes per pallet.
 - End-of-Life - Full Tiles:
 - Full tiles must be free of contaminants and excessive cementitious materials.
 - Stack full tiles neatly on pallet, no more than 1.2m high. Shrink wrap for transportation.
 - End-of-Life – Offcuts:
 - Collect offcuts and pack into Milliken carpet tile boxes.
- **Storage:** Store in a clean and dry area. Must be clearly labelled to prevent contamination.
- **Preparation for recycling:** Remove contaminants from removed tiles as required by Milliken.
- **Transport:** Protect waste from moisture and contaminants during transit, to recycling facility.

