

# Workwear and Performance Fabrics

Milliken™



# EXCEEDING EVERY EXPECTATION

Pioneers. Leaders. Partners.

Think of everything you expect from textile experts, and we ask you to expect more.



When you partner with us, you'll experience what sets us apart, including a network of curious problem-solvers with decades of expertise and award-winning solutions. Combined with future-forward technology, world renowned R&D facilities, sustainable manufacturing processes, and customization, we always maximize value.

It's essential that our collaboration not only makes a difference in people's lives, but in the businesses we touch. Let's begin with yours.

## Expect More

- Value beyond quality and cost
- Research and technology expertise
- Western Hemisphere supply chain
- Sustainability in action
- Laundry Service Team and market trends service
- Garment design and prototyping
- And more...



# FABRIC IS JUST THE BEGINNING



## PRODUCTS + CAPABILITIES

From outfitting workers and consumers across the nation in high performance natural, synthetic, and blended fabrics to sharing design and technical insight with manufacturers and retail partners, our product capabilities are as diverse as your challenges.

## INDUSTRIES

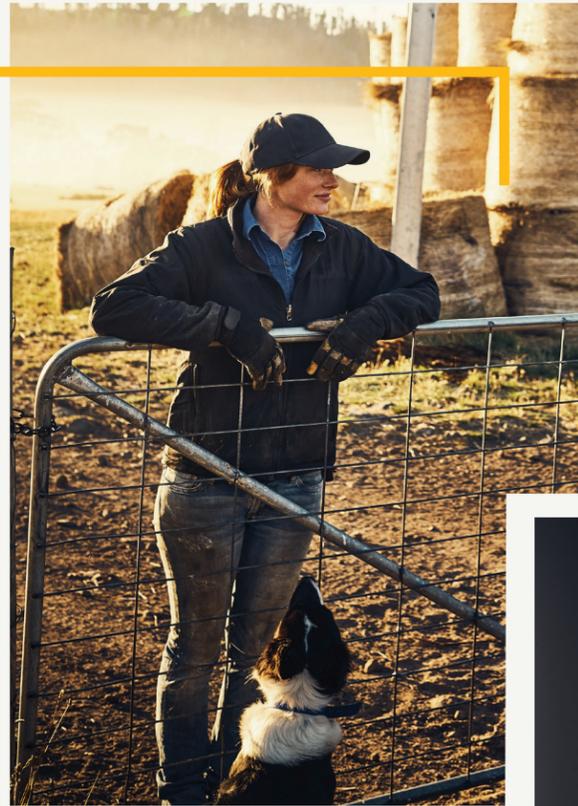
Our portfolio reflects our reach. Our industrial uniform and apparel fabric options touch the manufacturing, automotive, hospitality, security, and construction industries, and we enable garment manufacturers, industrial laundries, distributors, and professional service industries with comprehensive fabric options.

## TECHNOLOGIES

Backed by our extensive R&D processes, our suite of technologies outfits everyday fabrics with outstanding performance benefits.

## SUSTAINABILITY

Sustainability is never just a talking point; it is woven into everything we do. Our fabrics are made in the Americas through responsible, sustainable manufacturing processes rooted in our 2025 Planet, Product, and People goals. We are committed to reducing our footprint to increase our global impact, create circular economies, and care for communities.



# FABRIC

# LONG-LASTING FABRICS THAT WORK AS HARD AS YOU

## Core Uniforms, Lifestyle Workwear, and Performance Apparel

Every day, millions of Americans get dressed and “get to work” in uniforms and apparel made from Milliken textiles that combine the strength and grit of industrial fibers with the comfort and ease of everyday fabrics.



### CORE UNIFORMS

*Poly-cotton wovens, 100% Polyester wovens, and knits*

We are the go-to partners for all uniform needs.

#### Uses

- Industrial
- Hospitality/food and beverage
- Police/correctional/security
- Schools/band/cap and gown
- Healthcare
- Waste management
- Postal
- Construction

#### Benefits

- Built-in durability extends uniform life
- Stain-resistant and color-preserving technologies
- Hundreds of off-the-shelf staples
- Custom solutions available
- Industrial Laundry support



### LIFESTYLE WORKWEAR

*Poly-cotton wovens, cotton-rich wovens, and synthetic-rich knits*

Directly from work to happy hour, our lifestyle workwear options raise the stakes on style.

#### Uses

- Trade professions
- Construction
- Farm/ranch
- Hospitality
- Outdoor

#### Benefits

- Variety of fabrics, colors, and textures
- Degrees of durability and stretch
- Custom finishes for wrinkle resistance and easy care



### PERFORMANCE APPAREL

*Synthetic wovens and knits*

Technology meets craftsmanship. Take on the elements and reach peak performance while also remaining comfortable and stylish.

#### Uses

- Fishing shirts
- Warm weather outdoor apparel
- Team sports/custom sports
- Lettering for team sports

#### Benefits

- Available with 15-35% stretch
- Durable and flexible activewear fabrics
- Wrinkle- and fade-resistant fabrics, colors will stay true

### Clear Value

- Built to handle the demands of most jobs and environments
- Complete supply chain traceability
- Extensive R&D process focused on delivering innovative technologies and customized fabrics
- Kissell and Berry Amendment compliant
- Products are certified STANDARD 100 by OEKO-TEX®
- Variety of surface finishes – sueded, brushed, treated, napped, and custom
- Sustainably designed to last, extending product lifetimes and savings

# OUR TECHNOLOGIES ENHANCE EVERY FIBER

Our proprietary technologies make your products better. Stay competitive by tapping into the power of our science-backed fabric solutions.



## DURABILITY

To extend the life of your garments, we engineer fabrics to be protected against shrinkage, abrasion, and industrial and home washing.



## COLOR RETENTION

Our deep dye process ensures our products are fade-resistant with consistent color.



## SOIL RELEASE

Soil release technology creates the optimal surface so dirt and stains wash away with minimal effort.



## STRETCH

We keep you comfortable, whether you're on the job site or in the yoga studio.



## MOISTURE WICKING

Wicking properties absorb and move moisture from the skin to the fabric's surface, accelerating the cooling process.



## ODOR CONTROL

We offer options that keep your uniforms and active wear fresh and clean.



## UV PROTECTION

SolarBan™ technology is designed to reflect heat-generating infrared radiation, helping keep you cooler and protected while enjoying the outdoors.



## COOLING

EvoChill™ cooling technology is designed to keep you comfortable during exercise, work, and leisure.



# A WORLD LEADER IN PERFORMANCE AND PROTECTIVE TEXTILES

As a long-trusted partner in government and defense, cold weather, and flame-resistant (FR) textiles, we set the standard for quality and reliability. Whether enduring battlefield conditions, hiking up a snowy mountain, or facing the risk of an arc flash, we have the knowledge, the advanced state-of-the-art equipment, and the specialized staff to ensure the science and engineering in our life-saving technologies are world class. Outfitted in Milliken fabrics, or one of our leading brands like Westex®: A Milliken Brand or Polartec®, you can always be confident your garment will work with you, not against you.



# THE FUTURE OF FABRICS IS ALREADY HERE

Our fabrics **impact lives and transform industries** by predicting **consumer needs**, utilizing **cutting edge technologies**, and **solving sustainability challenges**. From increasing the amount of recycled content in textiles to convening scientists and thought leaders to advance the goal of solving the plastics end-of-life challenge, we're not just talking about the future of textiles, we're shaping it.

## RESPONSIBLY MANUFACTURED

What we make is as important as how we make it. Our 2025 sustainability goals motivate us to **reduce our global environmental footprint in order to increase our global impact**. In 2019, we broke ground on a Combined Heat and Power (CHP) facility for two manufacturing plants. The CHP allows us to reduce energy consumption by capturing wasted heat, increase energy reliability by generating electricity onsite, and finalize our steps to eliminate coal as a primary steam fuel source, reducing those plants' greenhouse gas emissions by 30% and waste by 33%.

## ETHICALLY MINDED

Milliken is honored to be on the World's Most Ethical Companies® list, curated by the Ethisphere® Institute. We constantly work to ensure that our fabrics are rooted in the same integrity our company strives for globally. Whether it's **mindfully sourcing our cotton fibers**, much of which come from North American cotton producers, or **ensuring our polyester textiles exceed industry standards and regulations**, we are always exploring how our fabrics can better reflect our values.



No other company concentrates on servicing and supporting partners *after* the sale like we do. Our team of Laundry Service experts acts as an extension of your team to help identify pain points and problem solve across technical, product, and marketing support.

Do you need an extra set of eyes on your laundry processing, safety, and quality procedures? A lab to analyze fabric stains? Training to help you sharpen your product-selling skills? We can help with all of your needs, ensuring you get the maximum value from your Milliken fabrics and partnership.

## SUPPORT AFTER THE SALE: MILLIKEN LAUNDRY SERVICE TEAM



### TECHNICAL SUPPORT

- Help solving technical issues
- Fabric analysis and testing (e.g. bleach testing, determine age, stain analysis, strength and pH testing, chemical titrations, etc.)
- Troubleshooting guide and recommended wash instructions



### PRODUCT KNOWLEDGE AND TRAINING

- Onsite or virtual training
- Laundry seminars (targeted to sales, production, and route drivers)
- Textile 101 classes for sales teams



### LAUNDRY AUDITS

- Safety training (OSHA 30 hr.)
- Plant processing and quality

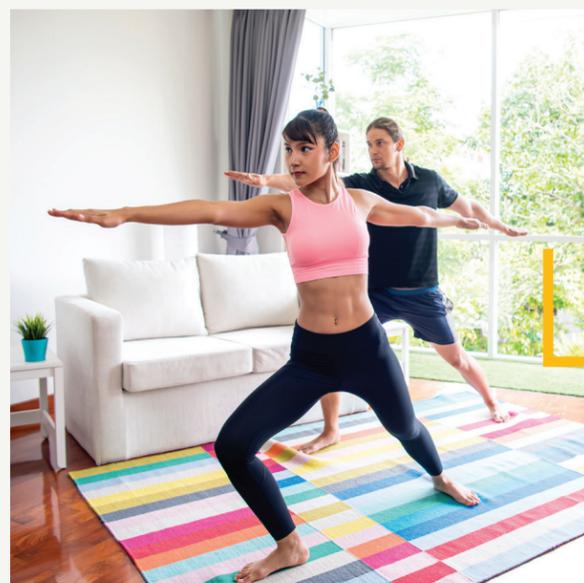
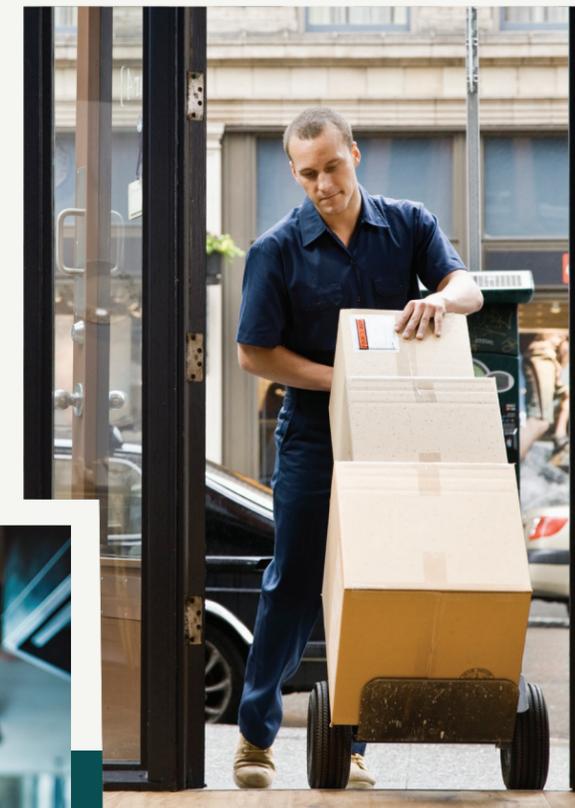
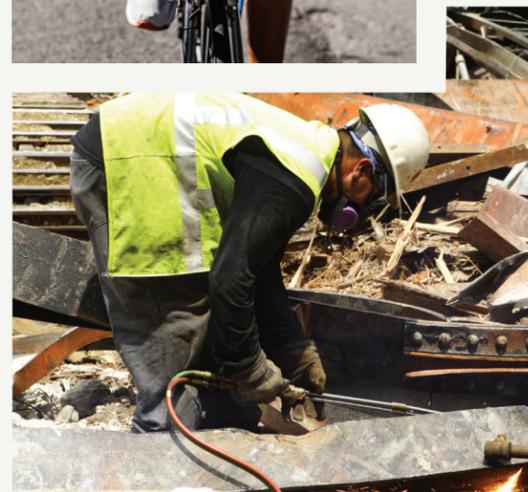
### Additional Services

- Product samples
- POS: Product brochures and color cards
- Consumer studies and trend forecasting
- Website and high-resolution photography

# TOGETHER

## LET'S GET TO WORK

We hope we have made our passion clear: to uncover opportunities, solve problems, and partner with you every step of the way. We want you to have all the high-quality product solutions your customers demand and more. And we know no one has more experience delivering—and exceeding—expectations than Milliken.



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