

# LVT Standard

Milliken

ADHESIVE

For LVT

2 mm, 2.5 mm & 5 mm FlexForm™ LVT



UP TO 12



UP TO 95%



DRY TIME  
23-30 min



WORKING TIME  
20-30 min



ROLL FLOOR  
Within 1 hour



CURE TIME  
12 hrs



LIGHT TRAFFIC  
12 hrs



HEAVY TRAFFIC  
24 hrs



HEAVY ROLLING  
LOADS : 48 hrs



4-Gallon Pail  
Trowel

## Transitional Pressure Sensitive® Adhesive

For use with RH up to **95%**

Installation after new pour: **45 days**



The Benefits of  
Milliken Adhesives

Milliken offers adhesive solutions for any scenario:

- Modular carpet, LVT, mixed-media
- Normal RH and pH
- Extreme RH and no-testing solutions
- Trowel-on and Spray options for most applications
- No primers, no sealants, limited floor prep required



1/16" x 1/32"  
x 1/32"

U-Notch

### FLOORING TYPE

2 mm, 2.5mm, & 5mm  
FlexForm™ LVT

### ESTIMATED COVERAGE

220-260 sf/gal

<sup>1</sup>For on-grade installations vapor retarder required.

# LVT Standard Adhesive



PRODUCT CHARACTERISTICS	Product Classification	Transitional pressure sensitive adhesive
	Base Chemistry	Hybrid acrylic
	Curing Method	Proprietary cross-linking
	Appearance	Light to dark tan as adhesive dries
	Consistency	Smooth, medium viscosity liquid
	Application	Easy troweling
	Flammability	Non-flammable
	Freeze/Thaw	Stable to 10°F (-12°C)
	Shelf Life	2 years
MOISTURE	RH	95%
	pH	5-12
	MVER	12 lbs
TIME	Open Time	20-30 min (Semi-wet set)
	Dry Time	Skin over (Semi-wet set). Adhesive will darken to visually cue installer (approx. 20-30 min.)
	Working Time	20-30 min (Semi-wet set)
	Roll & Cross Roll Floor (75- 100lb roller)	Within 1 hour after installation
TRAFFIC	Cure Time	12 hours
	Light Traffic	12 hrs (Semi-wet set)
	Heavy Traffic	24 hrs
	Heavy Rolling Loads	48 hrs
SUSTAINABILITY	Solvents	None
	Isocyanates	None
	Total VOCs	0.5 mg/m <sup>3</sup> or less
	Compliant with	California DPH Section 01350 Version 1.2LEED
	Certifications	FloorScore and CRI Green Label Plus
ACOUSTICS	IIC (Delta)	N/A
	STC (Delta)	N/A

**STORAGE** This product should be stored at temperatures between 50-90°F (15-32° C). While this product is freeze-thaw stable, it is necessary to protect it from freezing. Freeze/thaw stable to 10°F (-12°C).

**CAUTION** DO NOT take internally. If swallowed, DO NOT induce vomiting. Call a physician immediately. KEEP OUT OF REACH OF CHILDREN.

**WARRANTY** For Milliken installation instructions and warranties, visit [millikenfloors.com](http://millikenfloors.com).



Customer Concierge 800.824.2246 | [millikenfloors.com](http://millikenfloors.com)

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