



ENVIRONMENTAL SUMMARY

This is an **interactive document**, many of the fields within the environmental grid will **link to external websites** where you can access further information on each product. **Rollover different cells within the grid and click to find out more.**

Please note: Some EPD and Blue EPD values are still in development and are therefore missing from this version of the environmental grid.

Milliken™

ENVIRONMENTAL SUMMARY

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Date: April 2025
Revision: 35

T +44 (0)1942 612777
www.millikenfloors.com

CARPET COLLECTION	EPD CERTIFIED	BLUE EPD	GWP / EMBODIED CARBON (KG/M ²)	FDES	DECLARE - RED LIST FREE	CRADLE2 CRADLE	CRI GREEN LABEL PLUS	GUT	TUV PROFICERT	BREEAM INDOOR AIR CREDIT (EN14041 FORMALDEHYDE E1)	SKA SOFT FLOOR COVERING CREDIT	ISO 14001	MANUFACTURED USING RENEWABLE ELECTRICITY	YARN RECYCLED CONTENT	PRE CONSUMER/ POST INDUSTRIAL RECYCLED CONTENT	POST CONSUMER RECYCLED CONTENT	TOTAL RECYCLED CONTENT	CARBON OFFSET
ARCTIC SURVEY / Isotherm	EPD-MIL-20230034-CBC1-EN	✓	9.75	20220229128	✓	Silver	1095	9F02910D	70 710 6837-2 PREMIUM	E1	✓	✓	✓	20%	58%	0%	58%	✓
ARCTIC SURVEY / Shackleton	EPD-MIL-20230034-CBC1-EN	✓	9.99	20220229128	✓	Silver	1095	9F02910D	70 710 6837-2 PREMIUM	E1	✓	✓	✓	20%	58%	0%	58%	✓
ARTISTIC LIBERTIES	EPD-MIL-20210143-CBA1-EN	✓	4.36	20220229135	✓	Silver	1095	846A9FE0	70 710 6837-2 PREMIUM	E1	✓	✓	✓	100%	64%	6%	70%	✓
CHANGE AGENT	EPD-MIL-20210143-CBA1-EN	✓	4.36	20220229135	✓	Silver	1096	5D4C3AFB	70 710 6837-2 PREMIUM	E1	✓	✓	✓	100%	64%	6%	70%	✓
CLERKENWELL design / Time Piece / Triangular Path / Circle Top View	EPD-MIL-20210143-CBA1-EN	✓	4.36	20220229135	✓	Silver	1096	4ACBBDC0	70 710 6837-2 PREMIUM	E1	✓	✓	✓	100%	64%	6%	70%	✓
CLERKENWELL SDN / EC1	EPD-MIL-20230034-CBC1-EN	✓	8.17	20220229128	✓	Silver	1095	4FAB098F	70 710 6837-2 PREMIUM	E1	✓	✓	✓	20%	60%	0%	60%	✓
COASTLINE / Landscape / Seascape / Transitions	EPD-MIL-20230039-CBA1-EN	✓	4.51	×	✓	Silver	1096	FDC8EA4E	70 710 6837-2 PREMIUM	E1	✓	✓	✓	100%	66%	5%	71%	✓
COLOUR COMPOSITIONS	EPD-MIL-20210143-CBA1-EN	✓	4.36	20220229135	✓	Silver	1096	AB139A65	70 710 6837-2 PREMIUM	E1	✓	✓	✓	100%	64%	6%	70%	✓
COMFORTABLE CONCRETE / Laid Bare / Urban Drama / Urban Poetry	EPD-MIL-20210299-CBC1-EN	✓	8.98	×	✓	Silver	1096	E0FAB54A	70 710 6837-2 PREMIUM	E1	✓	✓	✓	0%	60%	0%	60%	✓
COMFORTABLE CONCRETE RETOLD / Urban Outline / Urban Portrait / Urban Sketch / Urban Vista / Urban Scene / Urban Graffiti / Urban Energy	EPD-MIL-20230039-CBA1-EN	✓	4.51	×	✓	Silver	1096	A987DBAF	70 710 6837-2 PREMIUM	E1	✓	✓	✓	100%	66%	5%	71%	✓
CONSEQUENCE 2.0 / Upshot	EPD-MIL-20210300-CBC1-EN	✓	9.59	×	✓	Silver	1096	E823E164	70 710 6837-2 PREMIUM	E1	✓	✓	✓	40%	56%	4%	60%	✓
CRAFTED SERIES / Modern Maker / Woven Colour / Warp Winding	EPD-MIL-20210143-CBA1-EN	✓	4.36	20220229135	✓	Silver	1096	CBACOD1A	70 710 6837-2 PREMIUM	E1	✓	✓	✓	100%	64%	6%	70%	✓

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CARPET COLLECTION	EPD CERTIFIED	BLUE EPD	GWP / EMBODIED CARBON (KG/M ²)	FDES	DECLARE - RED LIST FREE	CRADLE2 CRADLE	CRI GREEN LABEL PLUS	GUT	TUV PROFICERT	BREEAM INDOOR AIR CREDIT (EN14041 FORMALDEHYDE E1)	SKA SOFT FLOOR COVERING CREDIT	ISO 14001	MANUFACTURED USING RENEWABLE ELECTRICITY	YARN RECYCLED CONTENT	PRE CONSUMER/ POST INDUSTRIAL RECYCLED CONTENT	POST CONSUMER RECYCLED CONTENT	TOTAL RECYCLED CONTENT	CARBON OFFSET
DISSIDENT 2.0	EPD-MIL-20210301-CBC1-EN	✓	6.80	✗	✓	Silver	1096	DD56DCCE	70 710 6837-2 PREMIUM	E1	✓	✓	✓	80%	62%	8%	70%	✓
DOWN TO EARTH / Grounded / Leaf / Twig	EPD-MIL-20230039-CBA1-EN	✓	4.51	✗	✓	Silver	1096	6F0F0E6B	70 710 6837-2 PREMIUM	E1	✓	✓	✓	100%	66%	5%	71%	✓
DOWN TO EARTH / Enlightened	EPD-MIL-20210300-CBC1-EN	✓	9.59	✗	✓	Silver	1096	C303BE44	70 710 6837-2 PREMIUM	E1	✓	✓	✓	40%	57%	4%	60%	✓
FACET	EPD-MIL-20210299-CBC1-EN	✓	7.36	✗	✓	Silver	1096	36E19E3D	70 710 6837-2 PREMIUM	E1	✓	✓	✓	0%	61%	0%	60%	✓
FORMWORK 3.0	EPD-MIL-20230034-CBC1-EN	✓	4.20***	20220229132	✓	Silver	1095	1EB40C4C	70 710 6837-2 PREMIUM	E1	✓	✓	✓	20%	63%	0%	63%	✓
GLASSHOUSE / Kew	Awaiting final publication	✗	4.50	In Application	✓	Silver	1095	Pending	70 710 6837-2 PREMIUM	E1	✓	✓	✓	90%	67%	0%	67%	✓
GLASSHOUSE / Eden	Awaiting final publication	✗	4.55	In Application	✓	Silver	1095	Pending	70 710 6837-2 PREMIUM	E1	✓	✓	✓	90%	67%	0%	67%	✓
GLAZED CLAY	EPD-MIL-20210143-CBA1-EN	✓	4.36	20220229135	✓	Silver	1096	1CA7F3BB	70 710 6837-2 PREMIUM	E1	✓	✓	✓	100%	64%	6%	70%	✓
LAYLINES	EPD-MIL-20210299-CBC1-EN	✓	7.36	✗	✓	Silver	1096	DBBDB71A	70 710 6837-2 PREMIUM	E1	✓	✓	✓	0%	61%	0%	61%	✓
LIGHTBOX	EPD-MIL-20210143-CBA1-EN	✓	4.36	20220229135	✓	Silver	1096	785A12EA	70 710 6837-2 PREMIUM	E1	✓	✓	✓	100%	64%	6%	70%	✓
MAJOR FREQUENCY / Vibration	EPD-MIL-20230034-CBC1-EN	✗	4.50***	20220229132	✓	Silver	1095	40F0A9F0	70 710 6837-2 PREMIUM	E1	✓	✓	✓	90%	69%	0%	69%	✓
MAJOR FREQUENCY / Distortion	EPD-MIL-20230034-CBC1-EN	✗	4.59***	20220229132	✓	Silver	1095	40F0A9F0	70 710 6837-2 PREMIUM	E1	✓	✓	✓	90%	69%	0%	69%	✓

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MODERN MOVEMENT / Crossing Lines / Simple Lines	EPD-MIL-20210300-CBC1-EN	✓	9.59	✗	✓	Silver	1096	8CBEE5D4	70 710 6837-2 PREMIUM	E1	✓	✓	✓	40%	56%	4%	60%	✓
NATURALLY DRAWN	EPD-MIL-20210143-CBA1-EN	✓	4.36	20220229135	✓	Silver	1096	1CA7F3BB	70 710 6837-2 PREMIUM	E1	✓	✓	✓	100%	64%	6%	70%	✓
NORDIC STORIES / Isograd	EPD-MIL-20230034-CBC1-EN	✓	7.36	20220229128	✓	Silver	1095	BFDCF360	70 710 6837-2 PREMIUM	E1	✓	✓	✓	20%	59%	0%	59%	✓
NORDIC STORIES / Hidden Plains	EPD-MIL-20230034-CBC1-EN	✓	7.53	20220229128	✓	Silver	1095	BFDCF360	70 710 6837-2 PREMIUM	E1	✓	✓	✓	20%	59%	0%	59%	✓
NORDIC STORIES / Tectonic	EPD-MIL-20230034-CBC1-EN	✓	7.65	20220229128	✓	Silver	1095	BFDCF360	70 710 6837-2 PREMIUM	E1	✓	✓	✓	20%	59%	0%	59%	✓
NORDIC STORIES FUNCTION PLUS / Tectonic	EPD-MIL-20230574-CBA1-EN	✓	7.43	20220229130	✓	Silver	1095	B2B03C8C	70 710 6837-2 PREMIUM	E1	✓	✓	✓	20%	55%	0%	54%	✓
NORTHERN SOUL / Floor Filler / Night Flyer / Soundtrack / Strobe Light	EPD-MIL-20210143-CBA1-EN	✓	4.36	20220229135	✓	Silver	1096	C4D0B21D	70 710 6837-2 PREMIUM	E1	✓	✓	✓	100%	64%	6%	70%	✓
NORTHWARD BOUND 2.0 / Firn	EPD-MIL-20230034-CBC1-EN	***	4.64***	20220229132	✓	Silver	1095	25EA85AD	70 710 6837-2 PREMIUM	E1	✓	✓	✓	90%	69%	0%	69%	✓
NORTHWARD BOUND 2.0 / Glacier	EPD-MIL-20230034-CBC1-EN	***	4.64***	20220229132	✓	Silver	1095	25EA85AD	70 710 6837-2 PREMIUM	E1	✓	✓	✓	90%	68%	0%	69%	✓
NORTHWARD BOUND 2.0 / Snow	EPD-MIL-20230034-CBC1-EN	***	4.59***	20220229132	✓	Silver	1095	25EA85AD	70 710 6837-2 PREMIUM	E1	✓	✓	✓	90%	68%	0%	69%	✓
PAINTED GARDEN	EPD-MIL-20230039-CBA1-EN	✓	5.71	✗	✓	Silver	1096	6D4D302A	70 710 6837-2 PREMIUM	E1	✓	✓	✓	100%	60.1%	10.2%	70.3%	✓
PAINTED GARDEN RETOLD	EPD-MIL-20210143-CBA1-EN	✓	4.36	20220229135	✓	Silver	1096	8BC38867	70 710 6837-2 PREMIUM	E1	✓	✓	✓	100%	64%	6%	70%	✓

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POISE	EPD-MIL-20210300-CBC1-EN	✓	9.59	✗	✓	Silver	1096	5ADB6F83	70 710 6837-2 PREMIUM	E1	✓	✓	✓	40%	56%	4%	60%	✓
POISE RETOLD	EPD-MIL-20210143-CBA1-EN	✓	4.36	✗	✓	Silver	1096	260EEA74	70 710 6837-2 PREMIUM	E1	✓	✓	✓	100%	64%	6%	70%	✓
SCULPTURED FORMS High Relief / In The Round	EPD-MIL-20230034-CBC1-EN	✓	4.82***	✗	✓	Silver	1095	5F1FAE1B	70 710 6837-2 PREMIUM	E1	✓	✓	✓	90%	70%	0%	70%	✓
TRACING LANDSCAPES / Geography Lesson	EPD-MIL-20200185-CCC2-EN	✓	4.23	20220229133	✓	Silver	1095	ED8D3549	70 710 6837-2 PREMIUM	E1	✓	✓	✓	100%	63%	7%	70%	✓
TRACING LANDSCAPES / Field Study	EPD-MIL-20200185-CCC2-EN	✓	4.21	20220229133	✓	Silver	1095	ED8D3549	70 710 6837-2 PREMIUM	E1	✓	✓	✓	100%	63%	7%	70%	✓
UNEXPECTED PURPOSE / Rewritten	EPD-MIL-20200185-CCC2-EN	✓	4.06	20220229133	✓	Silver	1095	4A1E0FD5	70 710 6837-2 PREMIUM	E1	✓	✓	✓	100%	64%	6%	70%	✓
UNEXPECTED PURPOSE / Rendition	EPD-MIL-20200185-CCC2-EN	✓	4.08	20220229133	✓	Silver	1095	4A1E0FD5	70 710 6837-2 PREMIUM	E1	✓	✓	✓	100%	64%	7%	70%	✓
URBAN COLLECTIVE / Citizen	EPD-MIL-20210301-CBC1-EN	✓	6.80	✗	✓	Silver	1096	1BCA2CB	70 710 6837-2 PREMIUM	E1	✓	✓	✓	80%	62%	8%	70%	✓
WIREFRAME / Wireframe / Wireframe Expressions	EPD-MIL-20230039-CBA1-EN	✓	4.51	✗	✓	Silver	1096	AD2DD4FF	70 710 6837-2 PREMIUM	E1	✓	✓	✓	100%	66%	5%	71%	✓

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LVT COLLECTION	FAMILY EPD #	GWP / EMBODIED CARBON (KG/M ²)	CARBON OFFSET	DECLARE	CRADLE2 CRADLE	FLOORSCORE	BREEAM INDOOR AIR CREDIT (EN14041 FORMALDEHYDE E1)	SKA SOFT FLOOR COVERING CREDIT	ISO 14001	ISO 50001	MANUFACTURED USING RENEWABLE ELECTRICITY	PRE CONSUMER / POST INDUSTRIAL RECYCLED CONTENT	POST CONSUMER RECYCLED CONTENT	TOTAL RECYCLED CONTENT
CHANGE AGENT / FIRST CALL	SCS-EPD-06621	12.66	✓	✓	✗	✗	✓	✓	✓	✓	✗	20%	0%	20%
ORIGINAL COLLECTION	4790200962.101.1	16.15	✓	✓	✗	✓	✓	✓	✓	✓	✗	20%	0%	20%
ALL ABOUT WOOD	4790200962.101.1	19.3	✓	✓	✗	✓	✓	✓	✓	✓	✗	20%	0%	20%

WOVEN DESIGN TILE	CARBON OFFSET	GWP / EMBODIED CARBON (KG/M ²)	PHTHALATE FREE	INDOOR AIR COMFORT GOLD	ISO 14001	TOTAL POST INDUSTRIAL RECYCLED CONTENT
CONTINUATION	✓	7.30	✓	✓	✓	13.5%

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ENTRANCE FLOORING COLLECTION	EPD CERTIFIED	BLUE EPD	GWP / EMBODIED CARBON (KG/M ²)	CARBON NEUTRAL	FDES	DECLARE - RED LIST FREE	CRADLE2 CRADLE	CRI GREEN LABEL PLUS	GUT	TUV PROFICERT	BREEAM INDOOR AIR CREDIT (EN14041 FORMALDEHYDE E1)	SKA SOFT FLOOR COVERING CREDIT	ISO 14001	MANUFACTURED USING RENEWABLE ELECTRICITY	YARN RECYCLED CONTENT	PRE CONSUMER/ POST INDUSTRIAL RECYCLED CONTENT	POST CONSUMER RECYCLED CONTENT	TOTAL RECYCLED CONTENT
OBEX TILE CUT	EPD-MIL-20230039-CBA1-EN	✗	5.71	✓	✗	✓	Silver	1095	✗	70 710 6837-2 PREMIUM	E1	✓	✓	✓	100%	61%	11%	72%
OBEX GRID CUT	✗	✗	✗	-	✗	✓	N/A	N/A	✗	N/A	-	N/A	✓	✓	100%	11%	0%	11%

SCS Global Services does hereby certify that an independent assessment has been conducted on behalf of:

Milliken & Company

512 Pumpkintown Road, Marietta, SC, United States

For the following product(s):

Protective Flooring:
OBEX Bars, OBEX Bars CutX, OBEX Grids, OBEX Tiles, OBEX Rolls, OBEX Mats

The product(s) meet(s) all of the necessary qualifications to be certified for the following claim(s):

Indoor Advantage™ Gold
Indoor Air Quality Certified to SCS-EC10.3-2014 v4.0
Conforms to the CDPH/EHLB Standard Method (CA 01350) v1.2-2017 (effective January, 2017) for the school classroom, private office, and single-family residence parameters when modeled as Flooring. Measure Concentration of Total Volatile Organic Compounds (TVOC): Between 0.5 mg/m³ and 5.0 mg/m³ (in compliance with CDPH/EHLB Standard Method v1.2-2017)

Registration # SCS-IAQ-06567
Valid from: December 3, 2021 to December 2, 2022



Stanley Mathuram
Stanley Mathuram, PE, Executive Vice President
SCS Global Services
2000 Powell Street, Ste. 600, Emeryville, CA 94608 USA



SCS GLOBAL CERTIFICATION

OBEX TILE CUT	<i>Indoor Advantage Gold</i>
OBEX GRID CUT	<i>Gold</i>
OBEX BAR	<i>TBC</i>

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