


# STATION WEAR




Delivering NFPA® 1975 compliant protection with enhanced comfort features, our station wear is engineered to equip firefighters for every moment from service to sleep. While cotton and poly-cotton are traditionally the station wear fabrics of choice, fire departments are making the switch to FR station wear because it will not melt, drip, stick, shrink or trap moisture under turnouts—providing you with an extra layer of protection and highly sought-after, quick-drying comfort.

 <b>WESTEX</b> <small>A MILLIKEN BRAND</small>	Fiber Content	Weight (oz/yd <sup>2</sup> )	Construction
<b>Westex® DH</b>	48% Lenzing™ Lyocell 40% Modacrylic 12% Aramid	4.5	Jersey Knit
		5.5	2x1 Twill
		6.5	2x1 Twill
		7.5	2x1 Twill
		8	Canvas
<b>Westex Synergy® Pro</b>	93% Teijinconex® Neo 5% Twaron® 2% Antistat	4.5	Plain
		6	Plain
<b>Westex Synergy®</b>	93% Meta-Aramid 5% Para-Aramid 2% Antistat	4.5	Plain
		6	Plain
		6.5	2x1 Twill
		7.5	Plain

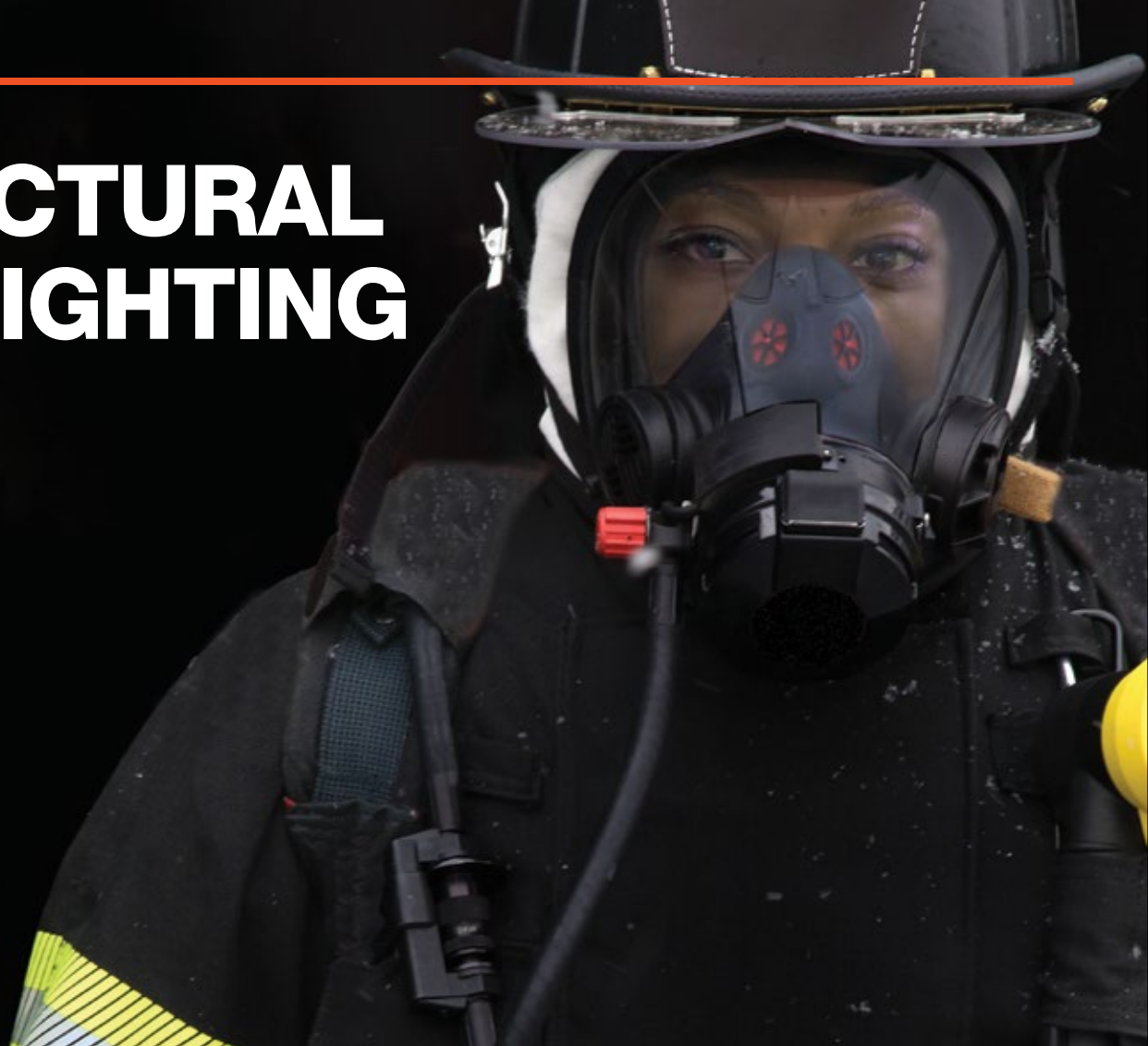
# WILDLAND FIREFIGHTING



Engineered to help combat heat stress in extreme conditions, Milliken fabrics for wildland firefighters are tested for Total Heat Loss (THL), Radiant Protective Performance (RPP) and Thermal Shrinkage Resistance to meet or exceed the requirements of NFPA® 1977. Delivering maximum levels of lasting comfort, Milliken FR fabrics endure the most demanding jobs in the most difficult terrain.

 <b>WESTEX</b> <small>A MILLIKEN BRAND</small>	Fiber Content	Weight (oz/yd <sup>2</sup> )	Construction
<b>Westex® DH</b>	48% Lenzing™ Lyocell 40% Modacrylic 12% Aramid	5.5	2x1 Twill
		6.5	2x1 Twill
		7.5	2x1 Twill
		8	Canvas
<b>Westex Synergy® Pro</b>	93% Teijinconex® Neo 5% Twaron® 2% Antistat	6	Plain
<b>Westex Synergy®</b>	93% Meta-Aramid 5% Para-Aramid 2% Antistat	5.5	Twill
		5.8	Basket Weave
		6	Plain
		6.5	2x1 Twill
		7.5	Plain
<b>Westex Ultrasoft®</b>	88% Cotton 12% Nylon	7	3x1 Twill
		9	3x1 Twill
		Exclusive manufacturer of TECGEN FR™ fabrics for FireDex®	
<b>TECGEN51</b>	Proprietary Blend	6.5	2x1 Twill

# STRUCTURAL FIREFIGHTING



Protecting those who rush in when others rush out means delivering fabrics certified to NFPA® 1971 standards. Milliken strives to deliver highly breathable, lightweight and flexible fabrics for turnout gear that help keep firefighters cool, comfortable and protected so they can focus. That's why we offer a range of FR fabrics innovated for all three layers of your ensemble.



**ResQ™  
Synergy®**  
(Outer Shell)

	<b>Fiber Content</b>	<b>Weight (oz/yd<sup>2</sup>)</b>	<b>Construction</b>
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	93% Meta-Aramid 5% Para-Aramid 2% Antistat	7.5	Plain
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**ResQ™  
CoreCXP™**  
(Thermal Liner)

	<b>Face Cloth:</b> 93/5/2	3.3	Quilted
	<b>Layer 1:</b> S/723 Spunlace	2.3	
	<b>Layer 2:</b> S/715 Spunlace	1.5	

**ResQ™  
CoreCXP™**  
(1-Layer Thermal Liner)

	<b>Face Cloth:</b> 93/5/2	3.3	Quilted
	<b>Layer 1:</b> S/723 Spunlace	2.3	

Exclusive manufacturer of TECGEN FR™ fabrics for FireDex®

**TECGEN71**  
(Outer Shell)

	60% Para-Aramid 22% Meta-Aramid 18% TECGEN®	6.5	Rip Twill
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# TECHNICAL RESCUE



Our NFPA® 1951 certified FR fabrics deliver a unique combination of critical protection and breathable comfort. Specialized for a range of situations, from MVAs to urban search and rescue missions, these lightweight, heavy-duty fabrics are enhanced for mobility and function so you can focus on accomplishing the job at hand.




To reduce the risk of heat stress in non-structural fire situations, choose dual-certified technical rescue and wildland gear instead of traditional three-layer structural turnout gear.

 <b>WESTEX</b> <small>A MILLIKEN BRAND</small>	Fiber Content	Weight (oz/yd <sup>2</sup> )	Construction
<b>Westex® DH</b>	48% Lenzing™ Lyocell 40% Modacrylic 12% Aramid	7.5	2x1 Twill
<b>Westex Synergy® Pro</b>	93% Teijinconex® Neo 5% Twaron® 2% Antistat	6	Plain
<b>Westex Synergy®</b>	93% Meta-Aramid 5% Para-Aramid 2% Antistat	6	Plain
Exclusive manufacturer of TECGEN FR™ fabrics for FireDex®			
<b>TECGEN51</b>	Proprietary Blend	6.5	2x1 Twill

# EMERGENCY RESPONSE



NFPA® 1999 certified garments manufactured with our FR fabric will keep you cool, comfortable and free to move efficiently on the job. Designed to maintain a professional appearance even after repeated washes, Milliken fabrics are made with first responders in mind and set the standard for protection that performs.

 <b>WESTEX</b> <small>A MILLIKEN BRAND</small>	Fiber Content	Weight (oz/yd <sup>2</sup> )	Construction
<b>Westex® DH</b>	48% Lenzing™ Lyocell 40% Modacrylic 12% Aramid	7.5	2x1 Twill
<b>Westex Synergy® Pro</b>	93% Teijinconex® Neo 5% Twaron® 2% Antistat	6	Plain
<b>Westex Synergy®</b>	93% Meta-Aramid 5% Para-Aramid 2% Antistat	6	Plain

**“We find Westex® DH not only very comfortable and breathable, but also feel that the biggest benefit is the level of extra FR protection. During on-scene fire investigations, our team routinely comes into contact with sharp, dangerous objects—and this fabric has been tear resistant, protecting us from harm.”**

**ALISON STEIN** | Deputy Chief Investigator, Houston Arson Division